

Assembly
and
Operation
of the



MONITOR
SCOPE

MODEL SB-610



Hi-Manuals
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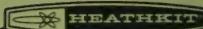
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HEATH COMPANY

BENTON HARBOR,

MICHIGAN 49022



INTRODUCTION

The Heathkit Model SB-610 Monitor Scope is a convenient instrument for use with an amateur radio station to monitor "on-the-air" signals. The Scope can be used on any amateur band, or other frequency, from 160 through 6 meters without additional tuning or modification. It can also be used for citizen's band transceiver monitoring when a small modification is made to the Scope.

The primary function of the Monitor Scope is to display the transmitted signal pattern, RF envelope, RF trapezoid, or radioteletype (RTTY) cross pattern. It can also be used to monitor radio signals from other stations when used in conjunction with a receiver.

A 2-tone generator (1500 and 1950 cps sine wave audio oscillators) is built into the Scope for single sideband adjustment and other test purposes. The Scope also has a special one-piece shield for the cathode ray tube to minimize the effects of stray magnetic fields on the trace.

Cabinet and front panel styling of the Model SB-610 Monitor Scope matches that of the Heath SB Series of amateur single-sideband equipment.

NOTE: Refer to the Kit Builders Guide for complete information on unpacking, parts identification, tools, wiring, soldering, and step-by-step assembly procedures.

PARTS LIST

The numbers in parentheses in the Parts List are keyed to the numbers in the Parts Pictorial (fold-out from Page 5).

To order replacement parts, refer to the Replacement Parts Price List and use the Parts Order Form furnished with this kit.

PART No.	PARTS Per Kit	DESCRIPTION
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RESISTORS

1/2 Watt

(1) 1-3	1	100 Ω (brown-black-brown)
1-4	1	330 Ω (orange-orange-brown)
1-13	4	2700 Ω (red-violet-red)
1-16	1	4700 Ω (yellow-violet-red)
1-19	5	6800 Ω (blue-gray-red)
1-21	1	15 K Ω (brown-green-orange)
1-25	5	47 K Ω (yellow-violet-orange)
1-102	2	82 K Ω (gray-red-orange)
1-26	2	100 K Ω (brown-black-yellow)
1-126	2	180 K Ω (brown-gray-yellow)
1-29	3	220 K Ω (red-red-yellow)
1-31	6	330 K Ω (orange-orange-yellow)
1-35	4	1 megohm (brown-black-green)
1-37	1	2.2 megohm (red-red-green)
1-38	2	3.3 megohm (orange-orange-green)
1-40	1	10 megohm (brown-black-blue)

1 Watt

(2) 1-2-1	3	1000 Ω (brown-black-red)
1-26-1	2	15 K Ω (brown-green-orange)
1-27-1	1	33 K Ω (orange-orange-orange)

CAPACITORS

Mica		
(3) 20-52	2	7.5 $\mu\mu f$
20-130	2	12 $\mu\mu f$
20-99	2	22 $\mu\mu f$
20-78	1	56 $\mu\mu f$
20-102	2	100 $\mu\mu f$
20-108	3	200 $\mu\mu f$
20-139	1	330 $\mu\mu f$
20-113	1	470 $\mu\mu f$

PART No.	PARTS Per Kit	DESCRIPTION
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Disc

(4) 21-14	9	.001 μfd
(5) 21-90	1	.001 μfd 3 KV

Other Capacitors

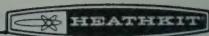
(6) 28-2	1	1.0 $\mu\mu f$ tubular (brown-black-white)
28-1	2	2.2 $\mu\mu f$ tubular (red-red-white)
(7) 23-11	1	.1 μfd 600 volt tubular
23-63	2	.25 μfd 400 volt tubular
(8) 23-29	2	.1 μfd 1200 volt tubular
23-94	1	.15 μfd 1600 volt tubular
23-15	1	.5 μfd 400 volt tubular
(9) 27-34	2	.2 μfd 200 volt resin
(10) 25-54	2	10 μfd electrolytic
(11) 25-41	2	40 μfd electrolytic
(12) 25-63	1	30-20-20-20 μfd electrolytic

CONTROLS-SWITCHES

(13) 10-12	1	100 K Ω control
10-32	4	1 megohm control
(14) 10-57	1	10 K Ω tab-mount control
10-127	1	1 megohm tab-mount control
(15) 19-78	1	500 K Ω control with switch
(16) 19-76	1	7.5 megohm control with push-pull switch
(17) 63-77	1	3-position switch (3 lugs)
(18) 63-138	1	4-position switch (5 lugs)
(19) 63-418	1	3-position switch (8 lugs)

COILS-TRANSFORMERS

(20) 40-602	1	RF coil
(21) 40-746	1	Low frequency coil
40-747	1	Medium frequency coil
40-748	1	High frequency coil
(22) 45-4	1	1.1 mh RF choke
(23) 54-182	1	Power transformer



PART No.	PARTS Per Kit	DESCRIPTION
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WIRE-CABLE-HARNESS

89-1 1 Line cord
 340-9 1 Bare wire
 343-5 1 Coaxial cable
 344-55 1 Hookup wire
 134-130 1 Harness

SHEET METAL PARTS

90-337 1 Cabinet shell
 (67) 206-304 1 CRT shield
 (68) 100-329 1 CRT ring and pad assembly
 200-463-1 1 Chassis
 203-448-1 1 Front panel
 (69) 207-1 2 CRT mounting clamp
 (70) 210-31 1 Front bezel

MISCELLANEOUS

73-2 2 Rubber grommet
 (71) 73-5 1 Rubber cushion strip
 (72) 75-24 1 Line cord strain relief
 (73) 84-39 1 1500 cps P.E.C. (packaged electronic circuit)

PART No.	PARTS Per Kit	DESCRIPTION
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MISCELLANEOUS (cont'd.)

84-40 1 1950 cps P.E.C. (packaged electronic circuit)
 (74) 260-7 1 Mounting clip
 (75) 261-9 4 Rubber foot
 (76) 261-25 2 Plastic foot
 (77) 255-59 2 Foot spacer
 (78) 413-10 1 Red plastic lens
 421-20 1 1/2 ampere fuse
 (79) 422-1 1 Fuse block
 (80) 455-9 1 Bushing
 462-30 1 Small knob
 462-191 9 Skirted knob
 (81) 481-1 1 Capacitor mounting wafer
 414-9 1 Grid screen
 391-44 1 Heathkit nameplate
 490-1 1 Alignment tool
 490-5 1 Nut starter
 597-308 1 Kit Builders Guide
 597-260 1 Parts Order Form
 391-34 1 Blue and white identification label
 1 Manual (see front cover for part number)
 Solder

STEP-BY-STEP ASSEMBLY

Before you start to assemble the kit, read the Kit Builders Guide for complete information on wiring, soldering, and step-by-step assembly procedures. Do not unpack the CRT until it is called for in a step.

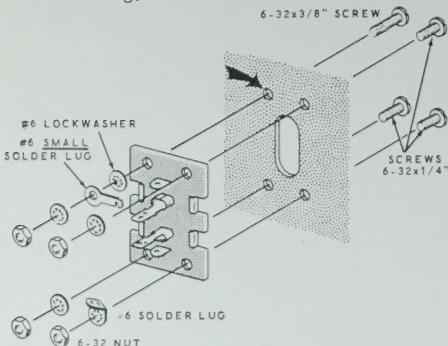
PARTS MOUNTING

As you mount a part on the chassis or front panel, use the hardware specified in the step and position the part as shown in the Pictorial. The step will call out only the size and type of hardware to use. For example: "Use 6-32 x 1/4" hardware" means to use a 6-32 x 1/4" screw, one or more #6 lockwashers, and a 6-32 nut. Lockwashers will be used under all nuts when you are mounting parts, unless the step directs otherwise.

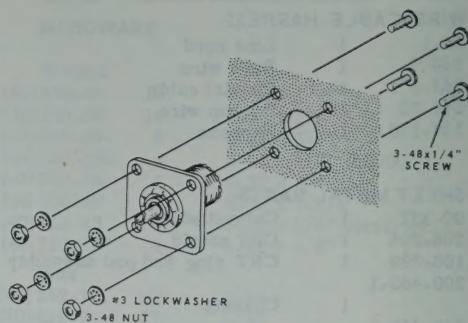
The plastic nut starter (#490-5) will help you pick up a nut and start it on the screw threads. Be sure to tighten the hardware with a screwdriver after you mount a part.

Refer to Pictorial 1 and position the chassis as shown for the following steps.

() Mount the double phono socket at BA as shown in Detail 1A. At the location shown by the arrow, use 6-32 x 3/8" hardware, a #6 small solder lug, and an extra lock-washer. Use 6-32 x 1/4" hardware at the remaining holes, with a #6 solder lug as shown. Do not use lockwashers with this solder lug.

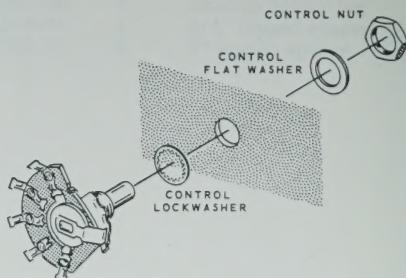


Detail 1A

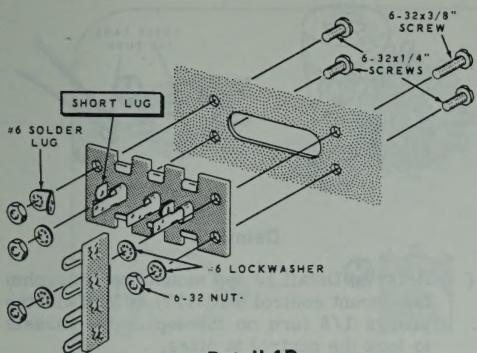


Detail 1B

- () Mount the coaxial sockets at BB and BC as shown in Detail 1B. Use 3-48 x 1/4" hardware.
- () Install the 4-position switch (#63-138) at BD. Use a small control lockwasher, a flat washer, and a control nut. Refer to Detail 1C, and position the switch as shown.



Detail 1C

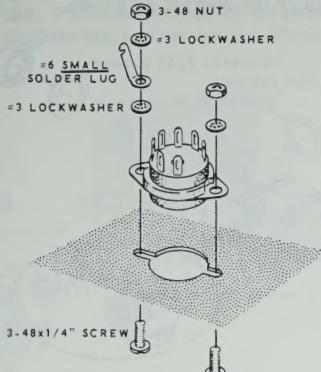


Detail 1D

- () Mount triple phono socket BE, 4-lug terminal strip BF, and #6 solder lug BG as shown in Detail 1D. Position the short lug of the phono socket to the left. Use 6-32 x 1/4" hardware in three of the holes, and use 6-32 x 3/8" hardware with an extra lockwasher for mounting the 4-lug terminal strip.

NOTE: When you mount the tube sockets in the next four steps, be sure to position the wide space between the lugs as shown by arrows in Pictorial 1.

- () Refer to Detail 1E and mount a 7-pin miniature socket at V2 with 3-48 x 1/4" hardware and the #6 small solder lug. Place #3 lockwashers under and above the solder lug. Position the tube socket and solder lug as shown in Pictorial 1.



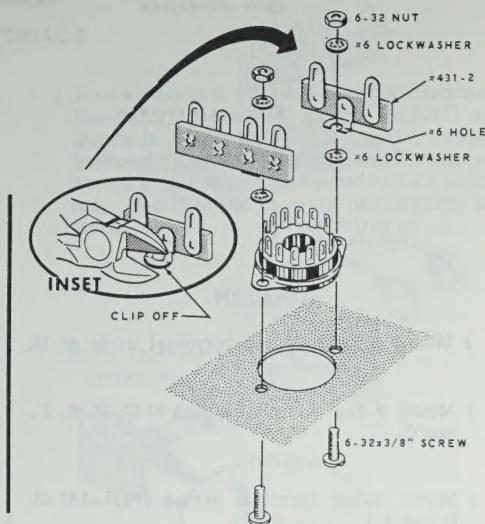
Detail 1E

- () Mount a 9-pin miniature tube socket at V1. Use 3-48 x 1/4" hardware and position the socket as shown.

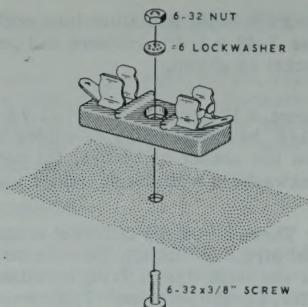
- () Mount a 12-pin tube socket at V3 with 6-32 x 1/4" hardware and a #6 solder lug. Position the socket as shown. Do not use any lockwashers with the #6 solder lug.

NOTE: There are three different kinds of 2-lug terminal strips in this kit. Be sure you have the correct one each time a 2-lug terminal strip is called for. Use the part number, if necessary, and refer to the Parts Pictorial.

- () Refer to Detail 1F and mount the other 12-pin tube socket at V4 with a small 2-lug terminal strip (#431-2) at P and a small 4-lug terminal strip at Q. Place the blank space as shown, and use 6-32 x 3/8" hardware with lockwashers under and above the mounting feet of the terminal strips. Clip off the end of each terminal strip mounting foot as shown.



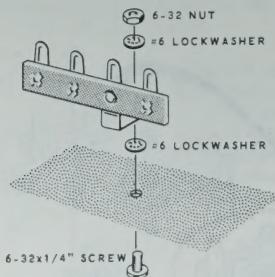
Detail 1F



Detail 1G

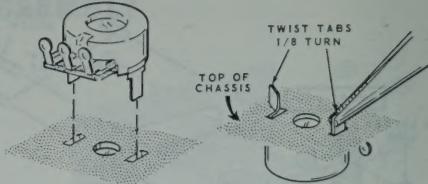
- () Mount fuse block A as shown in Detail 1G. Use 6-32 x 3/8" hardware.

NOTE: Use 6-32 x 1/4" hardware when you mount the terminal strips in the next three steps, and place lockwashers under and above the mounting feet, as shown in Detail 1H. Position the terminal strips as shown in Pictorial 1.



Detail 1H

- () Mount a large 4-lug terminal strip at B.
- () Mount 5-lug terminal strips at C, D, E, F, and G.
- () Mount 2-lug terminal strips (#431-14) at H and J.

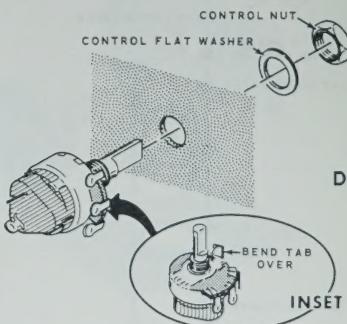


Detail 1J

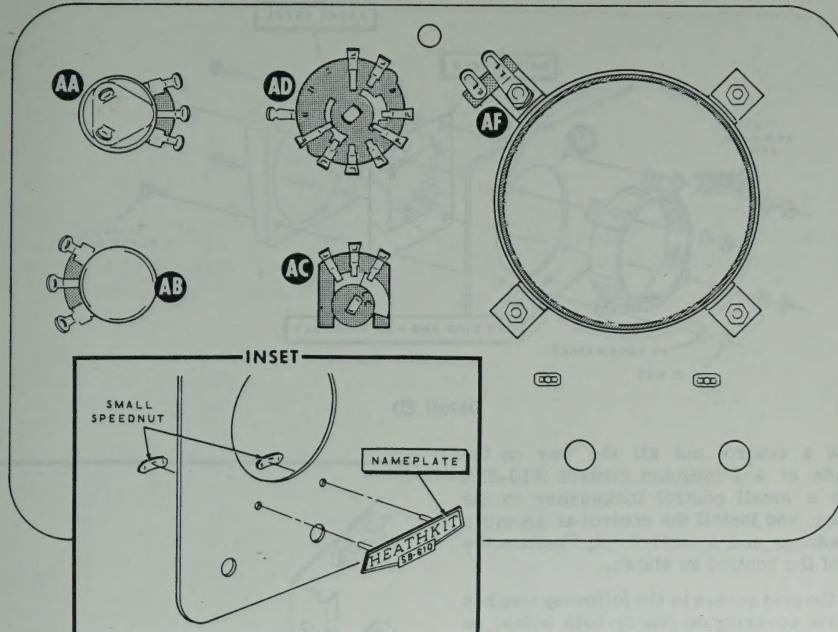
- () Refer to Detail 1J and mount the 1 megohm tab-mount control (#10-127) at M. Twist the prongs 1/8 turn on the top of the chassis to lock the control in place.
- () Similarly, mount the 10 KΩ tab-mount control (#10-57) at N.
- () Insert rubber grommets in holes R and S. Then set the chassis aside temporarily.

Refer to Pictorial 2 for the following steps.

- () Insert the two studs of the Heathkit SB-610 nameplate into the holes on the front panel. Fasten the nameplate in place with small speednuts as shown in the inset on Pictorial 2.
- () Position the front panel as shown. Place the panel on a soft cloth to prevent scratches.
- () Bend in or break off the tab on the 7.5 megohm control (#19-76) as shown in Detail 2A. Then mount the control at AA with a flat washer and a control nut. Position the lugs of the control as shown.

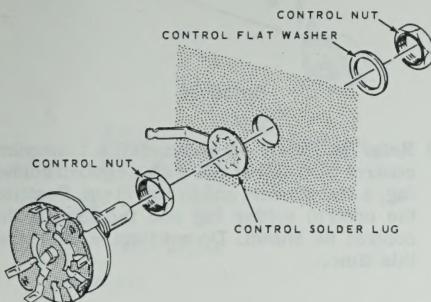


Detail 2A



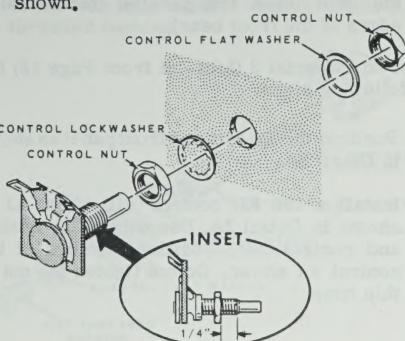
PICTORIAL 2

() Refer to Detail 2B and screw a control nut all the way on the threads of the 8-lug, 3-position switch (#63-418). Place a control solder lug on the bushing, and install the switch at AD with a flat washer and a control nut. Position the lugs of the switch, and the solder lug, as shown in Pictorial 2.

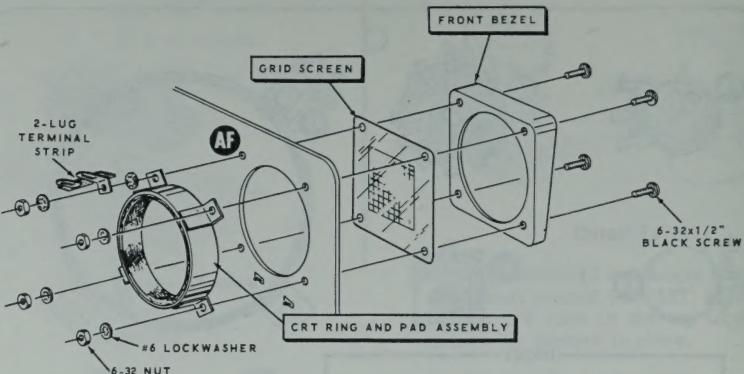


Detail 2B

() Screw a control nut $1/4"$ onto the threads of the 3-lug, 3-position switch (#63-77) as shown in Detail 2C. Place a small control lockwasher on the bushing, and install the switch at AC with a flat washer and a control nut. Position the lugs of the switch as shown.



Detail 2C



Detail 2D

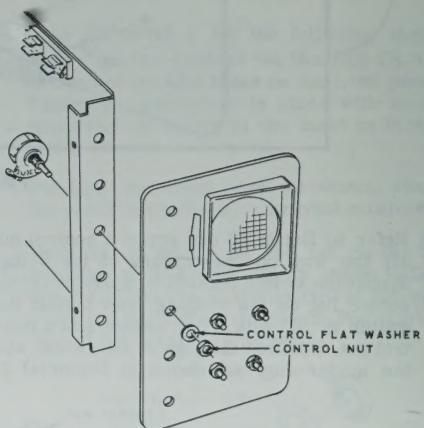
- () Screw a control nut all the way on the threads of a 1 megohm control (#10-32). Place a small control lockwasher on the bushing, and install the control at AB with a flat washer and a control nut. Position the lugs of the control as shown.

NOTE: If the grid screen in the following step has a protective covering on one or both sides, be sure it is removed before the grid screen is mounted, so the pattern may be focused.

- () Refer to Detail 2D and install the CRT ring and pad assembly, front bezel, grid screen, and 2-lug terminal strip. Use the 6-32 x 1/2" black screws, #6 lockwashers, and 6-32 nuts. Install the 2-lug terminal strip at AF with two lockwashers, and position it as shown. Before tightening, make sure the grid lines are parallel to the inside edges of the front bezel.

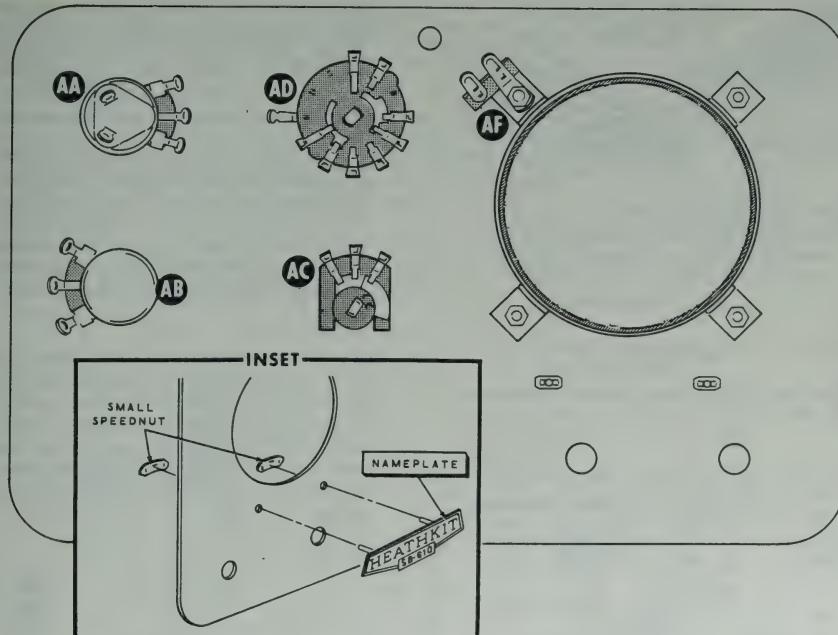
Refer to Pictorial 3 (fold-out from Page 13) for the following steps.

- () Position the chassis and front panel as shown in Detail 3A.
- () Install a 100 KΩ control (#10-12) at AJ as shown in Detail 3A. Use only a flat washer and control nut. Position the lugs of the control as shown. Do not tighten the nut at this time.



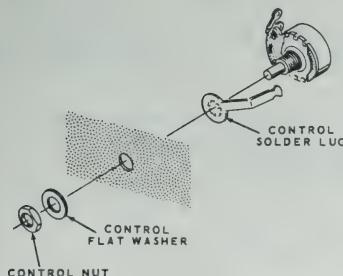
Detail 3A

- () Refer to Detail 3B and install a 1 megohm control (#10-32) at AH with a control solder lug, a flat washer, and a control nut. Position the control solder lug and the lugs of the control as shown. Do not tighten the nut at this time.

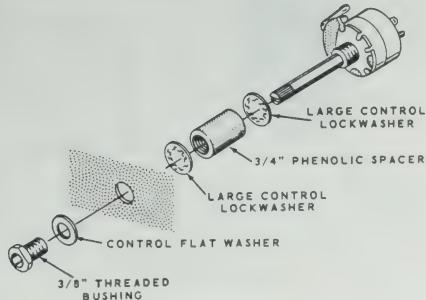


**PICTORIAL 2
(Repeat)**

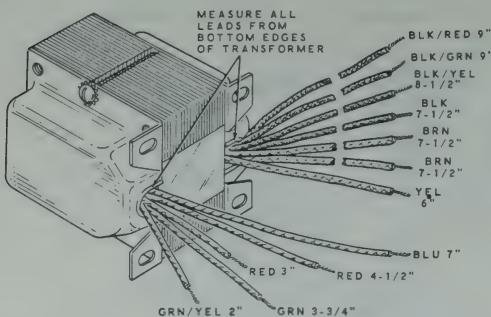
- () Install a 1 megohm control (#10-32) at AG. Use a small control lockwasher, a flat washer and a control nut. Do not tighten the nut at this time.
- () Similarly install a 1 megohm control (#10-32) at AK and do not tighten the nut.
- () Refer to Detail 3C and install a large control lockwasher and the 3/4" tapped spacer on the bushing of the 500 KΩ control (#19-78). Tighten the spacer securely to the control. Place the other large control lockwasher over the control shaft, and mount the control at AL with a flat control washer and the 3/8" threaded bushing.



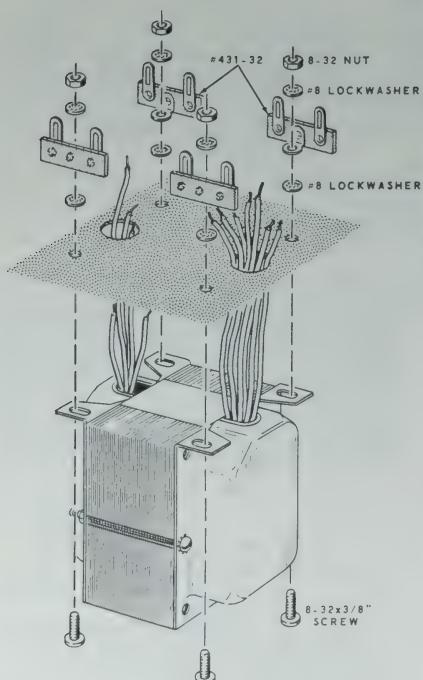
Detail 3B



Detail 3C

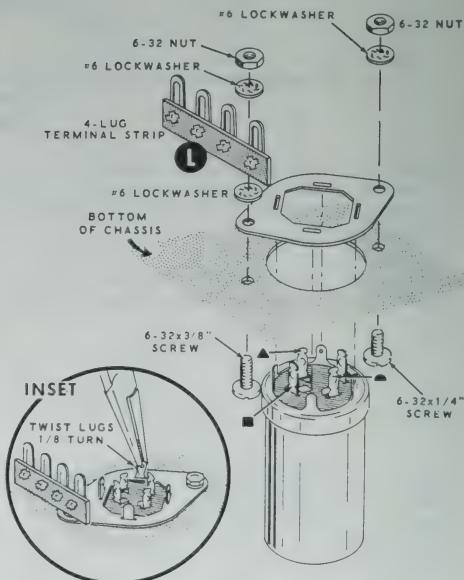


Detail 3D



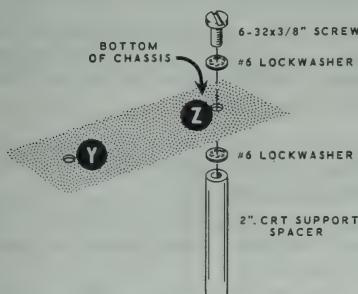
Detail 3E

- () Make sure the control solder lug, and the lugs of each control, are in the positions shown in Pictorial 3. Be sure the bottom edge of the front panel is flush with the bottom edge of the chassis flange. Now tighten the nuts on each of the five controls.
- () Cut the leads of the power transformer (#54-182) to the lengths shown in Detail 3D. Remove 1/4" of insulation from each lead. Twist the fine strands of wire together at the end of each lead and apply a thin film of solder. Save the longer piece of black lead that was cut off, it will be used later.
- () Refer to Pictorial 3 and insert the transformer leads through the holes as shown. Then mount the transformer with 8-32 x 3/8" hardware, and place 2-lug terminal strips (#431-32) at U, V, W, and X as shown in Detail 3E. Use #8 lockwashers under and above the mounting feet of the terminal strips.



Detail 3F

- () Refer to Detail 3F and mount the capacitor mounting wafer at K. Use the types of hardware shown and install the small 4-lug terminal strip at L.
- () Mount the 30-20-20-20 μ fd electrolytic capacitor at K. Be sure to position the lug markings as shown in Pictorial 3. Twist the mounting lugs 1/8 turn to lock the capacitor to the wafer as shown in the inset drawing on Detail 3F.
- () Mount the 2" tapped spacers at Y and Z as shown in Detail 3G. Use 6-32 x 3/8" hardware.



Detail 3G

TRANSFORMER WIRING

NOTE: Be sure you have read the Kit Builders Guide for instructions on wiring and soldering. Neatness and correct placement of leads is also important to the proper operation of your kit. The Chassis Photographs (fold-out from Page 6) show the parts positioning and lead placement in a typically wired kit.

As you connect the power transformer leads in the following steps, refer to Pictorial 3 and position the leads as shown.

- () Connect the green/yellow lead to the center hole of terminal strip W (S-1).
- () Connect the green lead to lug 12 of tube socket V4 (NS).
- () Connect the short red lead to lug 1 of terminal strip V (NS).

- () Connect the long red lead to lug 2 of terminal strip L (NS).
- () Connect the blue lead to lug 1 of terminal strip C (NS).
- () Connect the yellow lead to lug 2 of terminal strip C (NS).
- () Twist the two brown leads together as shown in Pictorial 3. Route these leads under the 5-lug terminal strips. Connect one lead to lug 1 (NS) and the other lead to lug 2 (NS) of terminal strip D.
- () Connect the black lead to lug 4 of terminal strip BF (NS).
- () Connect the black/red lead to lug 3 of terminal strip BF (NS).

NOTE: The Monitor Scope can be wired for operation from either a 105 to 125 volt AC line, or from a 210 to 250 volt AC line. Use only the steps that are appropriate for the line voltage in your area.

105-125 Volt Wiring

- () Connect the black/yellow lead to lug 3 of terminal strip BF (NS).
- () Connect the black/green lead to lug 4 of terminal strip BF (NS).

210-250 Volt Wiring

Refer to the inset drawing on Pictorial 3 for the next step only.

- () Connect the black/yellow lead and the black/green lead to lug 1 of terminal strip BF (S-2).

CHASSIS WIRING

- () Cut a 1-3/4" piece of the black lead that was removed from the power transformer. Strip 1/4" of insulation from each end. Connect this lead from lug 2 of fuse block A (S-1) to lug 4 of control AL (S-1).



Refer to Pictorial 4 for the following steps.

NOTE: When you install the wiring harness (#134-130), position it against the chassis. Fold the excess wire lengths from each breakout neatly against the chassis after the wires are connected. The color designations of the coaxial cables may be a color stripe or a color band.

- () Locate the seven breakouts of the wiring harness. Note that a long unmarked coaxial cable, three short coaxial cables, and seven hookup wires come from BO#1 (breakout #1) at one end of the wiring harness.
- () At BO#7, fold back the red and the yellow coaxial cables and the red, violet, and short brown hookup wires.
- () Insert the remaining wires from BO#7; (green and unmarked coaxial cables, and five hookup wires), through rubber grommet R.
- () Position the wiring harness against the chassis with the breakouts located as shown in Pictorial 4.

NOTE: Before you connect the coaxial cables in the following steps, twist each outer shield to form a small diameter wire, and apply a thin film of solder. Use only enough heat to melt the solder.

Connect the wires from BO#1 in the following steps:

- () Inner lead of the long unmarked coaxial cable to lug 2 (NS) and the shield to lug 10 (S-1) of tube socket V1.
- () Orange wire to lug 5 of tube socket V3 (NS).
- () Yellow wire to lug 3 of tube socket V3 (NS).
- () Green wire to lug 1 of tube socket V3 (NS).

() Strip all of the insulation from a 1-3/4" piece of hookup wire. Connect this bare wire from lug 1 of triple phono socket BE (S-1), through the lower hole of solder lug BG (NS), to lug 4 of BE (S-1).

() Connect the inner lead of the yellow coaxial cable to lug 2 of phono socket BE (S-1). Connect the shield to the lower hole of solder lug BG (NS).

() Connect the inner lead of the red coaxial cable to lug 3 of phono socket BE (S-1). Connect the shield to the upper hole of solder lug BG (NS).

() Connect the inner lead of the green coaxial cable to lug 5 of phono socket BE (S-1). Connect the shield to the upper hole of solder lug BG (S-5).

NOTE: Check to make sure the shields of the three coaxial cables do not touch lugs 2, 3, or 5 of phono socket BE.

- () Connect the black wire to lug 4 of terminal strip BF (S-3) (S-2 if wired for 210-250 volt operation).
- () Connect the brown wire to lug 5 of terminal strip F (NS).
- () Connect the white wire to lug 5 of terminal strip E (NS).
- () Connect the red wire to lug 5 of terminal strip D (NS).

Connect the wires from BO#2 in the following steps:

- () Black to lug 4 of tube socket V3 (NS).
- () Orange to lug 8 of tube socket V3 (NS).
- () Long brown to lug 9 of tube socket V1 (NS).

- () Blue to lug 7 of tube socket V1 (S-1).
- () Short brown to lug 1 of terminal strip V (NS).
- () Red to lug 2 of terminal strip U (NS).
- () Solder the solid mounting lug of the electrolytic capacitor K to the mounting wafer. See Pictorial 4.

Connect the wires from BO#3 in the following steps; position the wires as shown in Pictorial 4:

- () Three orange wires to lug 1 of capacitor K (NS).
- () Brown to lug 2 of capacitor K (S-1).
- () Red to lug 3 of capacitor K (NS).
- () Yellow to lug 4 of capacitor K (NS).
- () Gray to lug 1 of terminal strip G (NS).
- () Short blue to lug 1 of terminal strip F (NS).
- () White to lug 2 of terminal strip E (NS).
- () Violet to lug 1 of terminal strip E (NS).
- () Blue to lug 2 of terminal strip D (NS).
- () Black to lug 5 of terminal strip C (NS).

Connect the wires from BO#4 in the following steps:

- () Remove the insulation from the end of the short orange wire so that 1" of the bare wire is exposed. Pass this wire through lug 2 (NS) to lug 1 (NS) of terminal strip P.
- () Red to lug 2 of terminal strip W (NS).
- () Orange to lug 1 of terminal strip W (NS).

Connect the wires from BO#5 in the following steps:

- () Green to lug 3 of tube socket V2 (NS).
- () Yellow to lug 1 of terminal strip B (NS).

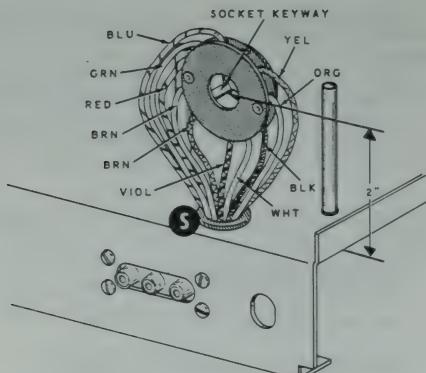
Connect the wires from BO#6 in the following steps:

- () Red to lug 2 of control AK (S-1).
- () White to lug 3 of control AL (NS).
- () Blue to lug 2 of control AL (S-1).
- () Black to lug 5 of control AL (S-1).

Connect the cable and wires from BO#7 on the bottom of the chassis in the following steps:

- () Yellow coaxial cable to lug 2 of control N (S-1). There is no shield connection for this cable.
- () Violet wire to lug 2 of control AG (S-1).
- () Brown wire to lug 2 of control AH (NS).
- () Remove insulation from the end of the red wire so that 3/4" of bare wire is exposed. Pass this wire through lug 3 of control AH (S-2) to lug 1 of control AG (S-1).
- () Remove all of the insulation from a 3-1/4" piece of hookup wire. Pass one end of this bare wire through lug 1 of control AH (S-2) to lug 3 of control AG (NS). Loop the other end of this wire once around the control solder lug of control AH (NS) and connect the end to lug 1 of control AJ (NS).

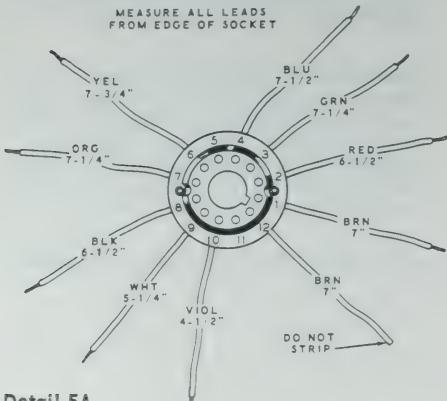
The red coaxial cable will be connected later.



PICTORIAL 5

Refer to Pictorial 5 for the following steps.

- () Cut the CRT socket leads to the lengths shown in Detail 5A. Remove 1/4" of insulation from the end of each lead except the brown lead coming from pin 12. Twist the fine strands of wire together at the end of each lead and apply a thin film of solder.
- () Observe the location of the socket keyway and position the leads around the socket as shown in Pictorial 5.
- () Pass all of the leads through rubber grommet S until the center of the CRT socket is approximately 2" above the chassis.



Detail 5A

Refer to Pictorial 6 (fold-out from Page 19) for the following steps.

Position the CRT socket leads as shown while you connect them in the following steps.

<u>LEAD COLOR</u>	<u>TO LUG</u>
() Violet	5 of terminal strip G (NS).
() White	4 of terminal strip G (NS).
() Black	2 of terminal strip G (NS).
() Yellow	1 of terminal strip G (NS).
() Orange	1 of terminal strip F (NS).
() Red	4 of terminal strip E (NS).
() Blue	5 of terminal strip D (S-2).
() Green	4 of terminal strip D (NS).
() Brown	2 of terminal strip D (NS).
()	Remove 1/4" of insulation from the remaining brown lead of the CRT socket and connect the lead to lug 1 of terminal strip D (S-2).
()	Locate the length of bare wire, and bend it double. Insert the bend in the center terminal of antenna socket BC (S-2).
()	Connect one end of the bare wire to lug 4 of switch BD (NS).
()	Insert the remaining end of the bare wire in the center terminal of antenna socket BB (NS). Shape the bare wire as shown in Pictorial 6.
()	Connect a 3-1/2" hookup wire from lug 2 of terminal strip G (NS) to lug 3 of electrolytic capacitor K (NS).

NOTE: Be sure to read each step completely before you perform the operation as directed. Component leads should be cut just long enough to allow them to make good connections and to

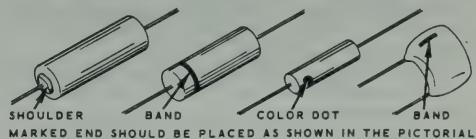
be positioned as shown in the Pictorials. Excess lead lengths should be trimmed after a part is connected.

- () Connect one lead of $22 \mu\text{uf}$ mica capacitor to lug 4 of switch BD (S-2). Connect the other lead to lug 3 (NS).
- () Connect a $2.2 \mu\text{uf}$ (red-red-white) tubular capacitor from lug 1 (S-1) to lug 2 (NS) of switch BD.
- () Pass one lead of the 1.1 mh RF choke (#45-4) through lug 4 (S-2) to the bottom hole of the solder lug (NS) at double phono socket BA. Connect the other lead of the RF choke to lug 1 of tube socket V1 (NS).

NOTE: When resistors are installed, use only the $1/2$ watt resistors unless higher wattage resistors are specifically called for. When capacitors are installed, do not use the $.001 \mu\text{fd}$ 3 KV disc capacitor until it is specifically called for.

- () Connect a 6800Ω (blue-gray-red) resistor from lug 3 of tube socket V1 (NS) to the solder lug at BA (NS).
- () Connect a $2-1/2"$ hookup wire from lug 1 of tube socket V3 (S-2) to lug 5 of tube socket V1 (NS).
- () Pass one lead of a $.001 \mu\text{fd}$ disc capacitor through lug 4 (NS) to lug 11 (NS) of tube socket V1. Connect the other lead to lug 5 of tube socket V1 (S-2).
- () Pass one lead of a $.001 \mu\text{fd}$ disc capacitor through the center post (S-2) to lug 4 (S-3) of tube socket V1. Connect the other lead of the capacitor to lug 9 of tube socket V1 (S-2).
- () Connect a 2.2 megohm (red-red-green) resistor from lug 8 of tube socket V1 (S-1) to lug 1 of terminal strip H (NS).

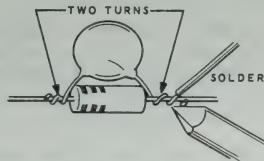
NOTE MARKING ON TUBULAR OR RESIN CAPACITORS.



Detail 6A

Refer to Detail 6A to identify the marked ends of tubular or resin capacitors.

- () Connect the lead from the marked end of a $.25 \mu\text{fd}$ 400 volt tubular capacitor to lug 11 of tube socket V1 (S-2). Connect the other lead of the capacitor to lug 3 of tube socket V3 (S-2).
- () Connect a $100 \text{ K}\Omega$ (brown-black-yellow) resistor from lug 6 of tube socket V1 (NS) to lug 1 of terminal strip H (NS).



Detail 6B

- () Prepare a 10 megohm (brown-black-blue) resistor and a $.001 \mu\text{fd}$ disc capacitor as shown in Detail 6B.
- () Pass one lead of this resistor-capacitor combination through the solder lug (S-2) to lug 12 (NS) of tube socket V3. Connect the other lead to lug 6 of tube socket V1 (S-2).
- () Connect a 330Ω (orange-orange-brown) resistor from lug 4 (S-2) to lug 12 (NS) of tube socket V3.
- () Connect a 2700Ω (red-violet-red) resistor from lug 6 (NS) to lug 12 (NS) of tube socket V3.
- () Connect a 1 megohm (brown-black-green) resistor from lug 9 (NS) to lug 12 (S-4) of tube socket V3.

() Connect a $1000\ \Omega$ (brown-black-red) 1 watt resistor from lug 2 of terminal strip U (NS) to lug 1 of terminal strip V (NS).

() Connect a $330\ K\Omega$ (orange-orange-yellow) resistor from lug 1 (S-2) to lug 2 (NS) of terminal strip W.

() Connect a $1000\ \Omega$ (brown-black-red) 1 watt resistor from lug 2 of terminal strip W (NS) to lug 1 of terminal strip X (NS).

NOTE: Each electrolytic capacitor will have the positive end marked with the word "positive," or a plus sign (+). Be sure to place these capacitors as shown in Pictorial 6 when you install them in the following steps.

() Connect the positive lead of a $40\ \mu\text{fd}$ electrolytic capacitor (#25-41) to lug 2 of terminal strip W (S-4). Connect the negative lead to lug 2 of terminal strip U (S-3).

() Connect the positive lead of the other $40\ \mu\text{fd}$ electrolytic capacitor to lug 1 of terminal strip X (NS). Connect the negative lead to lug 1 of terminal strip V (S-4).

Refer to Detail 6C to identify the silicon diodes (#57-27) used in the next four steps. Install each of these diodes with its cathode end in the direction shown in Pictorial 6.

NOTE: WHEN INSTALLING SILICON DIODES, THE CATHODE END MUST BE PLACED AS DIRECTED. THE CATHODE END IS MARKED WITH EITHER A COLOR END, COLOR DOT, OR COLOR BAND.



Detail 6C

() Connect the cathode lead of a silicon diode to lug 1 of terminal strip X (S-3). Connect the other lead to lug 1 of terminal strip L (NS).

() Connect the cathode lead of a silicon diode to lug 1 (S-2), and the other lead to lug 2 (NS) of terminal strip L.

() Connect the cathode lead of a silicon diode to lug 2 (S-3), and the other lead to lug 4 (NS) of terminal strip L.

() Connect the cathode lead of a silicon diode to lug 4 (S-2), and the other lead to lug 3 (NS) of terminal strip L.

() Connect a $1000\ \Omega$ (brown-black-red) 1 watt resistor from lug 4 (S-2) to lug 3 (NS) of capacitor K.

() Connect a $15\ K\Omega$ (brown-green-orange) 1 watt resistor from lug 3 (S-4) to lug 1 (S-4) of capacitor K.

() Connect a $.001\ \mu\text{fd}$ disc capacitor from lug 1 of terminal strip F (NS) to lug 3 of terminal strip C (NS).

() Connect a $47\ K\Omega$ (yellow-violet-orange) resistor from lug 2 of terminal strip F (NS) to lug 4 of terminal strip C (NS).

() Connect a $200\ \mu\text{f}$ mica capacitor from lug 3 (NS) to lug 4 (NS) of terminal strip C.

- () Connect the lead from the marked end of a .1 μ fd 1200 volt tubular capacitor to lug 2 of terminal strip C (NS). Connect the other lead to lug 2 of terminal strip B (NS).
 - () Connect the lead from the marked end of the other .1 μ fd 1200 volt capacitor to lug 3 of terminal strip B (NS). Connect the other end to lug 2 of terminal strip C (S-3).
 - () Connect a 330 K Ω (orange-orange-yellow) resistor from lug 2 (NS) to lug 4 (NS) of terminal strip B.
 - () Connect a 330 K Ω (orange-orange-yellow) resistor from lug 1 of control AK (S-1) to lug 1 of control AL (S-1).
 - () Connect a 3.3 megohm (orange-orange-green) resistor from lug 3 of control AK (S-1) to lug 3 of terminal strip B (S-2).
- NOTE: Do not use the .02 μ fd 1.6 KV disc capacitor until it is specifically called for.
- () Prepare an 82 K Ω (gray-red-orange) resistor and a .02 μ fd disc capacitor as shown in Detail 6B. Connect this combination from lug 1 of terminal strip B (NS) to lug 6 of tube socket V2 (S-1).
 - () Connect a .02 μ fd disc capacitor from lug 2 of terminal strip J (NS) to lug 5 of tube socket V2 (NS).
 - () Connect a 2-3/4" hookup wire from lug 3 of tube socket V2 (S-2) to lug 12 of tube socket V4 (S-2).
 - () Insert the lead from the unmarked end of a .15 μ fd tubular capacitor through lug 4 of terminal strip B (S-3) to lug 3 of control AL (S-2). Connect the lead from the marked end of this capacitor to lug 3 of terminal strip C (NS).
 - () Remove the insulation from a 2-1/4" piece of hookup wire. Connect this wire from lug 1 of control M (NS), through lug 10 (NS), to lug 4 (NS) of tube socket V4.
 - () Remove the insulation from a 1-3/4" piece of hookup wire. Connect this wire from lug 3 of terminal strip Q (NS), through lug 4 (NS), to lug 1 (NS) of tube socket V4.
 - () Connect a 2" hookup wire from lug 1 of control N (NS) to lug 3 of terminal strip Q (NS).
 - () Connect a 220 K Ω (red-red-yellow) resistor from lug 1 (NS) to lug 3 (S-3) of terminal strip Q.
 - () Connect the positive (+) lead of a 10 μ fd electrolytic capacitor (#25-54) to lug 6 of tube socket V4 (NS). Connect the other lead to lug 1 of control N (NS).
 - () Connect the positive (+) lead of the other 10 μ fd capacitor to lug 8 of tube socket V4 (NS). Connect the other lead to lug 1 of control M (NS).
 - () Connect a 220 K Ω (red-red-yellow) resistor from lug 10 (NS) to lug 5 (NS) of tube socket V4.
 - () Connect a 47 K Ω (yellow-violet-orange) resistor from lug 1 of terminal strip P (S-2) to lug 9 of tube socket V4 (NS).
 - () Connect a 180 K Ω (brown-gray-yellow) resistor from lug 2 of tube socket V4 (NS) to lug 4 of terminal strip Q (NS).
 - () Connect a 1 megohm (brown-black-green) resistor from lug 1 of terminal strip Q (NS) to lug 3 of control N (NS).

Refer to Pictorial 7 for the following steps.

- () Prepare a $47\text{ K}\Omega$ (yellow-violet-orange) resistor and a $100\text{ }\mu\text{f}$ mica capacitor as shown in Detail 6B.
- () Connect one lead of this combination to the solder lug at phono socket BA (S-3). Connect the other lead to lug 2 of tube socket V1 (S-2). Be sure you have soldered the wire in the lower hole of the solder lug at BA.
- () Bend the #6 small solder lug until it touches lug 1 of phono socket BA. Solder the solder lug to lug 1.
- () Prepare a $33\text{ K}\Omega$ (orange-orange-orange) 1 watt resistor and a $7.5\text{ }\mu\text{f}$ mica capacitor.
- () Connect this combination from lug 3 of tube socket V1 (S-2) to the center terminal of the coaxial socket BB (S-2).
- () Insert one lead of a $2700\text{ }\Omega$ (red-violet-red) resistor through lug 3 (S-2) to lug 2 (S-1) of BA. Connect the other end to lug 1 of tube socket V1 (S-2).
- () Connect a $.2\text{ }\mu\text{fd}$ resin capacitor from lug 1 (S-3) to lug 2 (S-1) of terminal strip H.
- () Connect one lead of a $6800\text{ }\Omega$ (blue-gray-red) resistor through lug 11 (S-2) to lug 10 (S-1) of tube socket V3. Connect the other resistor lead to lug 8 of tube socket V3 (NS).
- () Connect a $6800\text{ }\Omega$ (blue-gray-red) resistor from lug 8 (S-3) to lug 2 (NS) of tube socket V3.
- () Connect a $.02\text{ }\mu\text{fd}$ disc capacitor from lug 9 (S-2) to lug 2 (S-2) of tube socket V3.
- () Connect a $7.5\text{ }\mu\text{f}$ mica capacitor from lug 2 (S-2) to lug 3 (S-2) of switch BD.
- () Connect a $.001\text{ }\mu\text{fd}$ disc capacitor from lug 5 of switch BD (S-1) to lug 5 of terminal strip G (NS).
- () Connect a $47\text{ K}\Omega$ (yellow-violet-orange) resistor from lug 5 of terminal strip G (NS) to lug 5 of terminal strip F (S-2).
- () Connect a $200\text{ }\mu\text{f}$ mica capacitor from lug 5 of terminal strip G (S-4) to lug 4 of terminal strip F (NS).
- () Connect a $15\text{ K}\Omega$ (brown-green-orange) resistor from lug 4 (S-2) to lug 2 (NS) of terminal strip F.
- () Connect the lead from the banded end of the germanium diode (brown-white-brown) to lug 2 (S-3) and the other lead to lug 3 (S-1) of terminal strip F.
- () Connect a $100\text{ K}\Omega$ (brown-black-yellow) resistor from lug 5 (S-2) to lug 4 (NS) of terminal strip E.
- () Connect a $.001\text{ }\mu\text{fd}$ 3 KV disc capacitor from lug 4 (NS) to lug 2 (S-2) of terminal strip E.
- () Connect a $.001\text{ }\mu\text{fd}$ disc capacitor from lug 4 of terminal strip E (S-4) to lug 4 of terminal strip D (NS).
- () Connect a $330\text{ K}\Omega$ (orange-orange-yellow) resistor from lug 4 (NS) to lug 2 (S-4) of terminal strip D.
- () Connect a $.02\text{ }\mu\text{fd}$ 1.6 KV disc capacitor from lug 4 (S-4) to lug 3 (S-1) of terminal strip D.
- () Connect a $330\text{ K}\Omega$ (orange-orange-yellow) resistor from lug 1 of terminal strip E (S-2) to lug 1 of terminal strip F (NS).
- () Connect a $22\text{ }\mu\text{f}$ mica capacitor from lug 1 of terminal strip F (S-5) to lug 1 of terminal strip G (NS).



- () Connect a 3.3 megohm (orange-orange-green) resistor from lug 1 (NS) to lug 2 (NS) of terminal strip G.
- () Connect the lead from the marked end of a .25 μ fd tubular capacitor to lug 5 of tube socket V3 (S-2). Connect the other lead of the capacitor to lug 1 of terminal strip G (S-5).
- () Connect a .02 μ fd disc capacitor from lug 6 of tube socket V3 (S-2) to lug 3 of terminal strip G (NS).
- () Connect a 1 megohm (brown-black-green) resistor from lug 2 (S-4) to lug 4 (NS) of terminal strip G.
- () Connect a 2700 Ω (red-violet-red) resistor from lug 4 (S-3) to lug 5 (S-2) of terminal strip C.
- () Connect a selenium rectifier (#57-44) from lug 1 (NS) to lug 3 (S-4) of terminal strip C. Connect the end with the color dot or plus (+) sign to lug 3 as shown.
- () Connect the other selenium rectifier from lug 1 of terminal strip C (S-3) to lug 2 of terminal strip B (S-3), with the color dot or plus (+) sign positioned as shown.
- () Connect a 6800 Ω (blue-gray-red) resistor from lug 8 of tube socket V4 (S-2) to lug 1 of control M (S-3).
- () Connect a 220 K Ω (red-red-yellow) resistor from lug 11 (NS) to lug 1 (NS) of tube socket V4.
- () Connect a 1 megohm (brown-black-green) resistor from lug 2 of control M (S-1) to lug 3 of control N (S-2).
- () Connect a .001 μ fd disc capacitor from lug 3 of control M (S-1) to lug 9 of tube socket V4 (NS).

Connect the leads of the P.E.C. (#84-40) to tube socket V4 as follows:

- () #1 to lug 9 (S-3).
- () #2 to lug 10 (S-4).
- () #3 to lug 11 (S-2).

NOTE: Be sure you have soldered all the leads in lug 10 of V4.

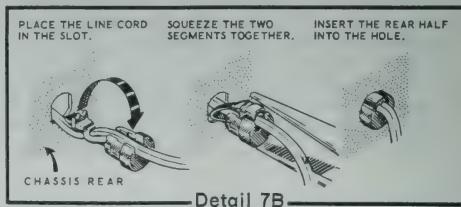
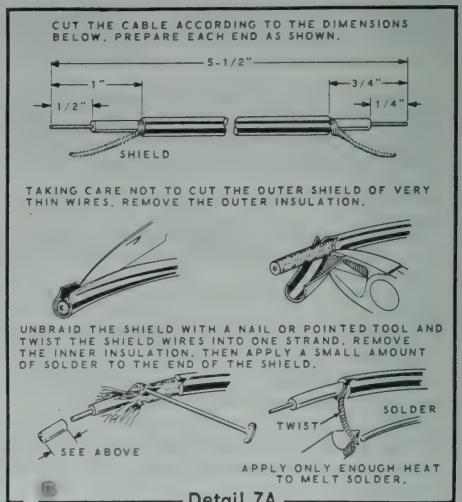
- () Connect a 6800 Ω (blue-gray-red) resistor from lug 1 of control N (S-3) to lug 6 of tube socket V4 (S-2).
- () Connect a 180 K Ω (brown-gray-yellow) resistor from lug 2 of terminal strip Q (NS) to lug 7 of tube socket V4 (NS).
- () Connect a .02 μ fd disc capacitor from lug 7 (S-2) to lug 1 (S-3) of tube socket V4.
- () Connect a .02 μ fd disc capacitor from lug 2 of tube socket V4 (S-2) to lug 1 of terminal strip J (NS).
- () Connect a 47 K Ω (yellow-violet-orange) resistor from lug 3 of tube socket V4 (NS) to lug 2 of terminal strip P (S-3).
- () Connect a .001 μ fd disc capacitor from lug 3 of tube socket V4 (NS) to lug 1 of terminal strip Q (S-3).

Connect the leads of the P.E.C. (#84-39) to tube socket V4 as follows:

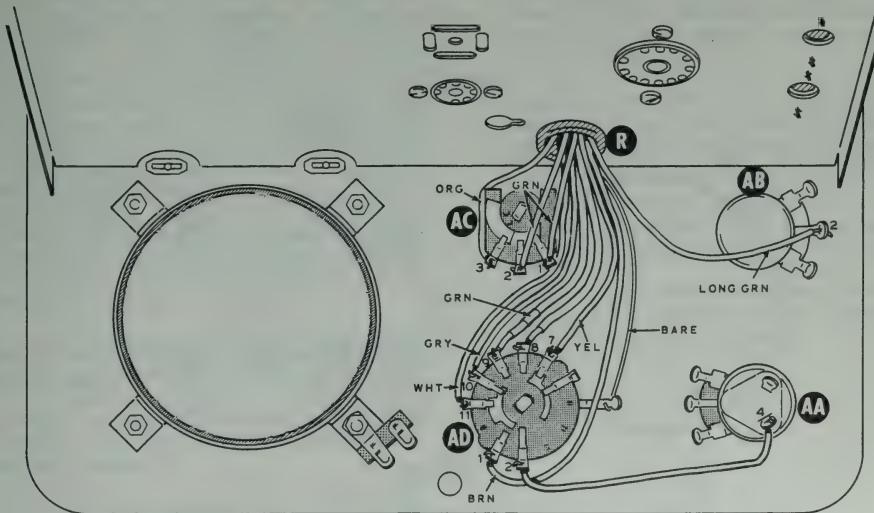
- () #3 to lug 5 (S-2).
- () #2 to lug 4 (S-4).
- () #1 to lug 3 (S-3).

NOTE: Be sure you have soldered all the leads in lug 4 of V4, and there are no short circuits between leads.

- () Connect the lead from the marked end of a .1 μ fd 600 volt tubular capacitor to lug 3 of control AG (S-2). Connect the other lead of the capacitor to lug 2 of control AH (S-2). Position the leads as shown in Pictorial 7.
- () Strip 1/4" of insulation from each end of a 4" hookup wire. Connect one end of the wire to lug 4 of terminal strip Q (S-2). Pass the other end through grommet R; it will be connected later.
- () Strip 1/4" of insulation from only one end of a 4" hookup wire. Connect the stripped end to lug 2 of terminal strip Q (S-2). Pass the unstripped end through grommet R. It will be stripped and connected later.
- () Prepare a 100 Ω (brown-black-brown) resistor and a .2 μ fd resin capacitor as shown in Detail 6B. Pass one lead through lug 2 (S-2) to lug 7 (S-1) of tube socket V2. Loop the other end around the small solder lug (NS) and connect it to lug 4 of tube socket V2 (S-1).
- () Prepare a 5-1/2" length of coaxial cable as shown in Detail 7A.
- () Connect the inner lead of the shorter end to lug 2 (S-2) and the shield to lug 1 (S-2) of terminal strip G.
- () Connect the inner lead of the longer end to lug 4 (S-3) and the shield to lug 3 (S-2) of terminal strip G.
- () Separate the line cord wires for a length of 6" from the bare wire ends. Then cut 5" from the end of one of these wires. Remove 1/4" of insulation from the end of this shorter line cord wire.
- () Twist together the small strands of wire at the end of each line cord lead. Then apply a thin film of solder to the end of each lead to hold the strands together.
- () Insert the line cord through hole BG. Connect the short line cord wire to lug 3 of terminal strip BF (S-3) (S-2 if wired for 210-250 volt operation).
- () Connect the other line cord lead to lug 1 of fuseholder A (S-1).
- () Clamp the line cord in hole BG with the line cord strain relief clamp as shown in Detail 7B.



- () Remove all of the insulation from a 5-1/2" length of hookup wire. Connect one end of this bare wire to the control solder lug at AH (S-3). Pass the other end of the bare wire through grommet R; it will be connected later.
- () Connect a 4700 Ω (yellow-violet-red) resistor from lug 7 of V3 (S-1) to lug 2 of terminal strip V (NS).
- () Strip 1/4" of insulation from each end of an 11" hookup wire. Connect one end of this wire to lug 2 of terminal strip V (S-2). Pass the other end of this wire through lug 2 of terminal strip X (NS) and through grommet R. It will be connected later. Position the wire at least 1/2" away from the chassis.



PICTORIAL 8

FRONT PANEL WIRING

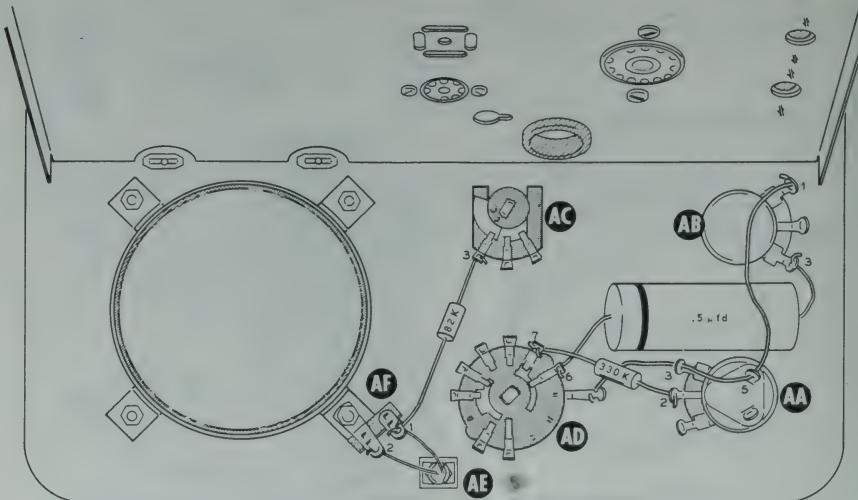
Refer to Pictorial 8 for the following steps.

- () Position the front panel face down as shown, and place it on a soft cloth to prevent scratches.
- () Connect a 4-1/2" hookup wire from lug 4 of control AA (S-1) to lug 2 of switch AD (S-1).

Connect the wires that come from the grommet in the following steps.

- () Orange to lug 3 of switch AC (NS).
- () Short stripped green to lug 2 of switch AC (S-1).
- () Strip 1/4" of insulation from the other short green wire. Connect to lug 1 of switch AC (S-1).

- () Bare wire to the control solder lug of switch AD (NS).
- () White to lug 11 of switch AD (S-1).
- () Gray to lug 10 of switch AD (S-1).
- () Green coaxial cable to lug 9 of switch AD (S-1).
- () Unmarked coaxial cable to lug 8 of switch AD (S-1).
- () Yellow to lug 7 of switch AD (NS).
- () Brown to lug 1 of switch AD (S-1).
- () Long green to lug 2 of control AB (S-1). Dress this lead at least 1-1/2" away from the front panel.

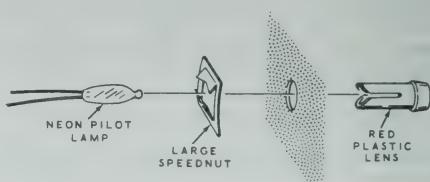


PICTORIAL 9

Refer to Pictorial 9 for the following steps and position the parts as shown.

- () Connect the lead from the marked end of a .5 μ fd tubular capacitor to lug 6 of switch AD (S-1). Connect the other lead to lug 3 of control AB (S-1).
- () Remove all of the insulation from a 5-1/2" length of hookup wire. Then connect this wire from lug 1 of control AB (S-1), through lug 5 (S-2) and lug 3 (S-2) of control AA, to the control solder lug of switch AD (S-2).
- () Connect a 330 K Ω (orange-orange-yellow) resistor from lug 2 of control AA (S-1) to lug 7 of switch AD (S-2).
- () Install the red plastic lens at AE with a large speednut as shown in Detail 9A. Then press the neon pilot lamp fully onto the plastic lens.
- () Connect one pilot lamp lead to lug 2 (S-1) and the other lead to lug 1 (NS) of terminal strip AF.

- () Connect an 82 K Ω (gray-red-orange) resistor from lug 1 of terminal strip AF (S-2) to lug 3 of switch AC (S-2).
- () Check to see that all connections to the front panel components are soldered.
- () Tip and shake the whole unit to dislodge any bits of wire or solder that may have fallen into the wiring.



Detail 9A

ALTERNATE VERTICAL AMPLIFIER CONNECTIONS

NOTE: Read the Receiver Monitoring section on Page 33 before you proceed with these Alternate Connections.



Vertical amplifier stage V2 can be wired in any one of the following three ways: to monitor signals between 3000 kc and 6000 kc; to monitor signals between 455 kc and 2475 kc; and to monitor RTTY signals and IF signals between 1 kc and 150 kc. Each of these three ways has its own group of steps. Decide what signal you want to monitor, then use only that group of steps which apply to your signal. You will then be directed to proceed to the CRT Installation steps.

After you have made these vertical amplifier connections, we suggest that you write the frequency (or RTTY) near the VERT input jack on the rear of the Scope.

3000 KC TO 6000 KC (Refer to Figure 3, fold-out from Page 27)

The 3000 kc to 6000 kc alternate connections match the IF frequency of the Heath SB series of amateur equipment.

- () Install the high frequency coil (#40-748) at L2 as shown in Figure 1. Push the mounting clip all the way until the teeth lock into the sides of the can.

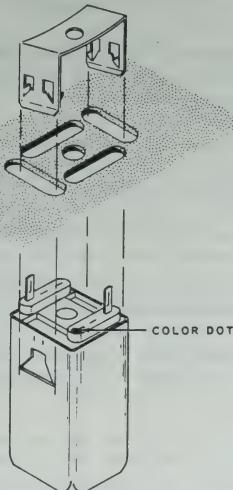


Figure 1

- () Connect a .02 μ fd disc capacitor from lug 3 of terminal strip L (S-2) to lug 2 of coil L2 (NS).
- () Connect a 2" hookup wire from lug 2 of coil L2 (NS) to lug 1 of terminal strip B (S-3).

- () Refer to the chart in Figure 3 (fold-out from Page 27), and select the value of mica capacitor for C2 that is opposite the frequency you want to monitor.
- () Insert one end of the selected capacitor C2 through lug 1 of coil L2 (S-2) to lug 5 of tube socket V2 (S-2). Connect the other end of the capacitor to lug 2 of coil L2 (S-3).
- () Refer to the chart in Figure 3, and select the value of mica capacitor for C1 that is opposite the frequency you want to monitor.
- () Install the RF coil (#40-602) at L1 as shown in Figure 2. Press the coil into the hole until both catches snap to lock the coil to the chassis.

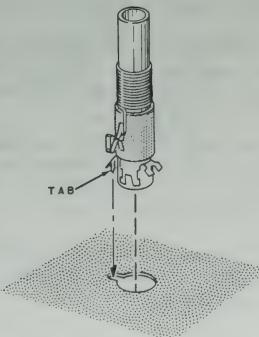


Figure 2

- () Insert one lead of the selected capacitor C1 through lug 2 of coil L1 (NS) to the solder lug at tube socket V2 (S-3). Connect the other capacitor lead to lug 1 of coil L1 (NS).
- () Connect a .001 μ fd disc capacitor from lug 3 of control AJ (S-1) to lug 1 of coil L1 (NS).
- () Connect the shield of the red coaxial cable to lug 2 (S-3) and the inner wire to lug 1 (S-3) of coil L1.
- () Connect a 2700 Ω (red-violet-red) resistor from lug 2 (S-1) of control AJ to lug 1 (S-1) of tube socket V2.
- () Solder the connection at lug 1 (S-1) of control AJ.

This completes the alternate connections for 3000 kc to 6000 kc. Proceed to CRT Installation on Page 27.

455 KC TO 2475 KC (Refer to Figure 4)

- () Refer to the chart in Figure 4 (fold-out from Page 27), and select the value of coil L2 that is opposite the frequency you want to monitor.
- () Install the coil selected for L2 as shown in Figure 1.
- () Connect a .02 μ fd disc capacitor from lug 3 of terminal strip L (S-2) to lug 2 of coil L2 (NS).
- () Connect a 2" hookup wire from lug 2 of coil L2 (NS) to lug 1 of terminal strip B (S-3).
- () Refer to the chart in Figure 4 and select the value of capacitor for C2 that is opposite the frequency you want to monitor.
- () Insert one lead of the selected capacitor C2 through lug 1 of coil L2 (S-2) to lug 5 of tube socket V2 (S-2). Connect the other capacitor lead to lug 2 of coil L2 (S-3).
- () Connect the inner wire of the red coaxial cable to lug 3 (S-1) and the shield to lug 1 (S-2) of control AJ.
- () Connect a 2" hookup wire from lug 2 of control AJ (S-1) to lug 1 of tube socket V2 (S-1).
- () Solder the connection at the solder lug of tube socket V2 (S-2).

This completes the alternate connections for 455 kc to 2475 kc. Proceed to CRT Installation on Page 27.

RTTY AND 1 KC TO 150 KC (Refer to Figure 5)

- () Connect a 15 K Ω (brown-green-orange) 1 watt resistor from lug 1 (NS) of terminal strip B to lug 5 (S-2) of tube socket V2.

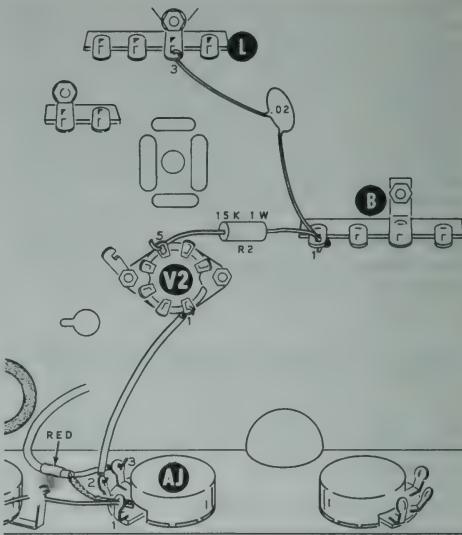


Figure 5

- () Connect a .02 μ fd disc capacitor from lug 3 of terminal strip L (S-2) to lug 1 of terminal strip B (S-4).
- () Connect the inner wire of the red coaxial cable to lug 3 (S-1) and the shield to lug 1 (S-2) of control AJ.
- () Connect a 2" hookup wire from lug 2 (S-1) of control AJ to lug 1 (S-1) of tube socket V2.
- () Solder the connection at the solder lug of tube socket V2 (S-2).

This completes the alternate connections for RTTY and 1 kc to 150 kc. Proceed to CRT Installation on Page 27.

All wiring and soldering is now complete. Carefully examine all connections to make sure they are soldered, and shake the chassis to dislodge any bits of wire or solder splashes that may be lodged in the wiring.

CRT INSTALLATION

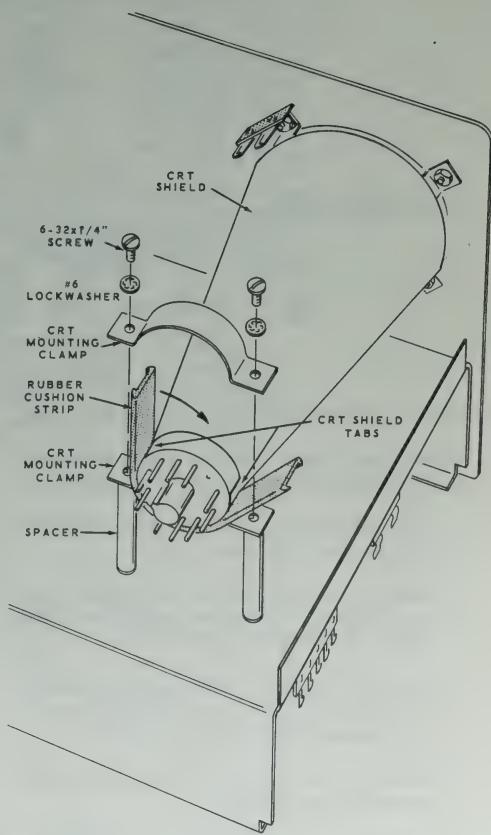
Refer to Pictorial 10 for the following steps.

WARNING: Handle the CRT with care. This tube contains a high vacuum, and there is the danger of flying glass if it is accidentally broken. Do not subject the CRT to sharp blows or undue tension.

- () Press the rubber cushion strip onto one of the CRT mounting clamps.
- () Carefully unpack the 3RP1 CRT.
- () Be sure the face of the CRT and the inside of the grid screen are free of smudges or fingerprints.

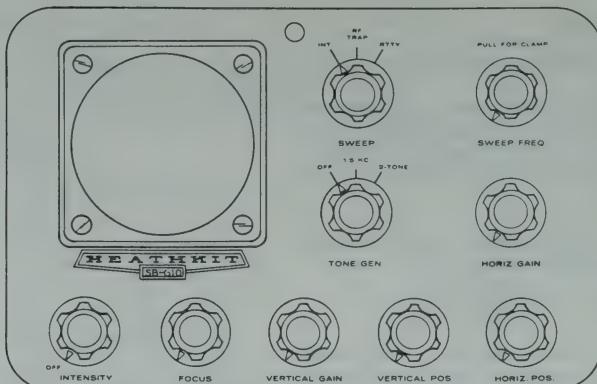
CAUTION: Use care in handling the CRT shield as its edges may be sharp.

- () Place the CRT shield over the tube. Position the shield tabs even with the bottom of the CRT base.
- () Plug the socket onto the CRT.
- () Insert the face of the CRT into the ring and pad assembly on the front panel. Do not allow the face of the CRT to contact the grid screen. The CRT shield goes over the ring and pad assembly.
- () Wrap the rubber cushion strip around the CRT base and press the other mounting clamp into the cushion strip.
- () Attach the CRT mounting clamps at the base of the tube to the support spacers near the rear of the chassis. Use 6-32 x 1/4" screws and #6 lockwashers. Position the tube and shield as shown in Pictorial 10.



PICTORIAL 10

PICTORIAL 11



Refer to Pictorial 11 for the following steps.

- () Start an 8-32 x 1/4" setscrew into the threaded hole of each skirted knob.
- () Turn the shafts of all controls and switches fully counterclockwise.
- () Install a skirted knob on each shaft on the front panel. Position the pointer marks as shown and tighten the setscrews.
- () Install the small plastic knob on the shaft of the XMTR ATTEN switch on the rear of the chassis. Tighten the setscrew.
- () Refer to Pictorial 12 and install the tubes in their proper sockets.
- () Install a 1/2 ampere slow-blow fuse in fuse block A. (NOTE: Install a 1/4 ampere slow-blow fuse if the Monitor Scope was wired for 210-250 volt operation. This fuse is not furnished with the kit.)

NOTE: The blue and white identification label that is installed in the next step shows the Model number and Production series number of your kit.

Refer to these numbers in any communications with the Heath Company; this assures you that you will receive the most complete and up-to-date information in return.

- () Carefully peel away the backing paper from the blue and white identification label. Then press the label onto the chassis at the location shown in Pictorial 12.

CONVERTING TO OTHER VERTICAL AMPLIFIER APPLICATIONS

At some future time you may want to convert the vertical amplifier section of the Scope for use with a different frequency, or for RTTY. To do this, refer to the Alternate Connections section that begins on Page 24 of this Manual. Reverse the procedure that was used in assembling that section, and unsolder the parts you installed in the circuit of vertical amplifier V2. Then wire your vertical amplifier for the new frequency by following the proper group of assembly steps.

Be sure to go through the Test and Adjustment section and the Installation and Operation section again to readjust the Scope for the new application.

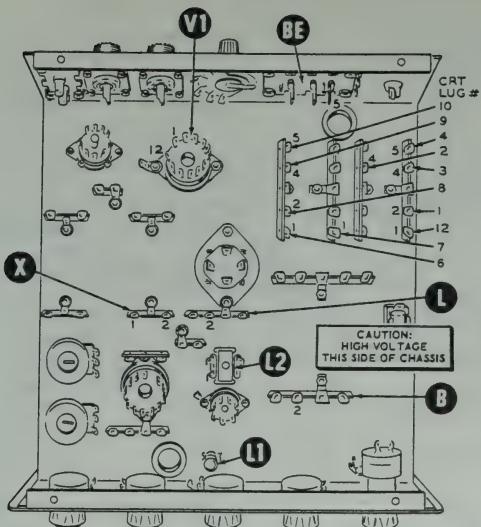
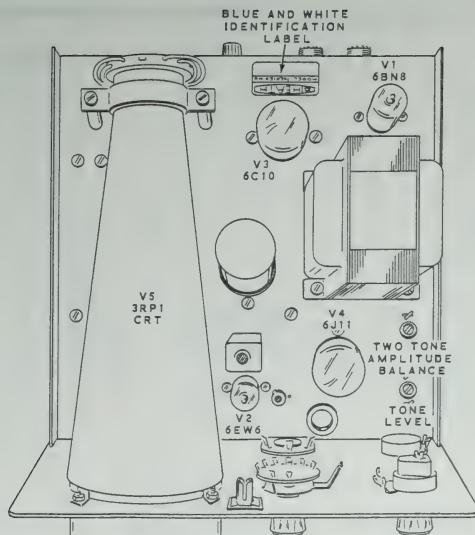
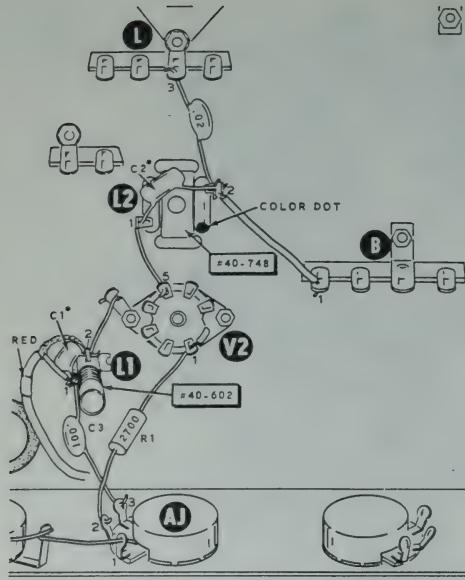


FIGURE 6



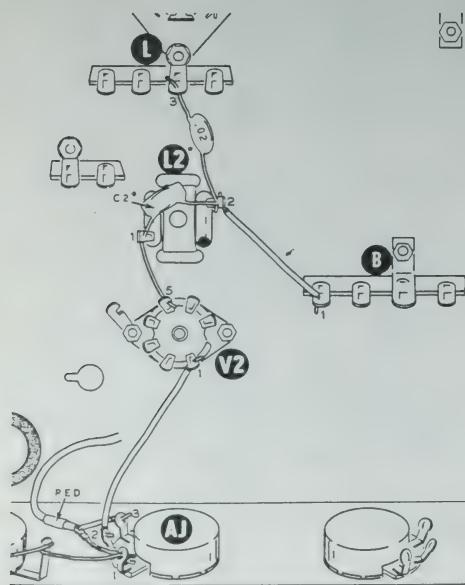
PICTORIAL 12



3000 KC To 6000 KC

Frequency	C1*	C2*
3000 kc	470 μuf	100 μuf
3055 kc	470 μuf	100 μuf
3395 kc	330 μuf	100 μuf
5000-6000 kc	100 μuf	12 μuf

FIGURE 3



455 KC To 2475 KC

FREQUENCY	L2*	C2*
455 kc	40-746	200 μuf
1000 kc	40-747	200 μuf
1600-1680 kc	40-747	100 μuf
2075 kc	40-747	56 μuf
2215 kc	40-747	56 μuf
2475 kc	40-747	56 μuf

FIGURE 4

TEST AND ADJUSTMENT

INITIAL CHECKS

If an ohmmeter is available, make the following checks BEFORE YOU APPLY POWER to the unit. Refer to Figure 6 for location of the test points indicated. If the correct response is not obtained in these steps, refer to the In Case Of Difficulty section on Page 48.

- () Connect the negative meter lead to chassis ground and the positive lead to lug 2 of terminal strip B; the resistance reading should be approximately 5 megohms or more, after a brief time is allowed for the capacitors to charge.
- () Connect the negative meter lead to chassis ground and the positive lead to lug 2 of terminal strip L; the resistance reading should be greater than 100 KΩ after a brief time is allowed for the capacitors to charge.
- () Connect the negative lead to lug 2 of terminal strip L and the positive lead to lug 1 of terminal strip X; the resistance reading should be greater than 100 KΩ after a brief time is allowed for the capacitors to charge.

CAUTION: VOLTAGES IN THIS INSTRUMENT ARE DANGEROUS. Use extreme care whenever the unit is operated or handled without being installed in its cabinet. Some of the highest voltages in the Scope appear at the terminations of the CRT socket leads on terminal strips D, E, F, and G, and on the terminals of the INTENSITY control. These voltages could be fatal. Anytime a part in the Scope must be handled, turn off the power and use a screwdriver with an insulated handle to short out the positive (+) leads of the large electrolytic capacitors to the chassis.

Read this section of the Manual all the way through so you will understand the overall operation of the Scope before you perform the following steps or apply power to the unit.

- () Set the controls as follows before you connect the line cord to an AC outlet. Refer to Pictorial 12 for the location of the last two controls.

SWEEP - INTERNAL.

SWEEP FREQUENCY - Fully counterclockwise and pushed in.

TONE GENERATOR - OFF.

HORIZONTAL GAIN - Fully counterclockwise.

HORIZONTAL POSITION - Center of rotation.

VERTICAL POSITION - Center of rotation.

VERTICAL GAIN - Fully counterclockwise.

FOCUS - Center of rotation.

INTENSITY - OFF.

TONE LEVEL - Fully clockwise.

TWO TONE AMPLITUDE BALANCE - Fully clockwise.

- () Plug the line cord into an electrical outlet supplying the voltage for which the Monitor Scope was wired. (105-125 or 210-250 VAC 50/60 cps). CAUTION: Severe damage may result if this instrument is connected to the wrong voltage or to a DC power source.

- () Turn the INTENSITY control approximately 3/4 of its rotation. The neon pilot lamp and all tube filaments should glow. Allow one minute for the tubes to warm up.

- () A spot should appear near the center of the screen. If no spot appears, rotate the HORIZ POS (Horizontal Position) and the VERTICAL POS (Vertical Position) knobs simultaneously until the spot is located. If the spot cannot be located, turn off the unit and refer to the In Case Of Difficulty section on Page 48.

NOTE: The neon pilot lamp may not go out immediately when the power is turned off. This is normal, as the lamp is connected to the B+ circuit, and the electrolytic capacitors discharge slowly.

- () Adjust the INTENSITY control until the spot is clearly visible, but not too bright.
- () Adjust the FOCUS control for the smallest, sharpest spot.
- () Rotate the HORIZ POS control and notice that the dot moves horizontally across the screen. Now turn the VERTICAL POS control and the dot will move up and down. Adjust these two controls to center the dot on the screen.
- () With the dot centered, slowly turn the HORIZ (Horizontal) GAIN control clockwise. The spot should now become a horizontal line.

NOTE: If the horizontal line is not parallel with the horizontal lines on the grid screen, perform the following four steps. If the lines are parallel, these four steps can be omitted.

- () Observe the slant of the trace on the CRT and estimate how far the CRT should be turned to make the trace horizontal.
- () Turn off the power and unplug the line cord. Use a screwdriver with an insulated handle and momentarily short the positive (+) leads of the large electrolytic capacitors to ground. This will assure a complete discharge.
- () Loosen the clamp at the base of the CRT and rotate the tube the amount estimated to make the trace horizontal. Do not allow the tube to move forward and come into contact with the grid screen.
- () Plug in the power cord and turn the unit on. Check to see that the line is horizontal.

This process may be repeated if the trace is still tilted. Be sure to retighten the clamp at the base of the CRT when finished.

- () Turn the SWEEP switch to RF TRAP. There should now be a dot on the screen. Pull the CLAMP switch on the sweep frequency control and the dot should move off of the screen to the right.
- () Push the CLAMP switch into its off position and turn the SWEEP switch to RTTY. There should again be a dot which can be clamped off of the screen by pulling the CLAMP switch. Leave the CLAMP switch in the off (pushed in) position and return the SWEEP switch to RF TRAP.

2-TONE GENERATOR ADJUSTMENT

The 1500 ~ and 1950 ~ tone generators should be adjusted with a single sideband (SSB) transmitter to provide equal outputs from each tone.

Read through the INSTALLATION And OPERATION section of this Manual before you proceed with the tone generator adjustments. Be sure the Scope is not plugged into the power line until all connections are made in the following steps.

- () Set the controls as directed under Initial Control Settings in the Control Functions section (Page 32), except the SWEEP switch, which should be in the INT position.
- () Connect the Scope as shown in Figure 7.
- CAUTION:** Use extreme care while you follow these steps. High voltage will be present at several points in the Scope and transmitter.
- () Plug the power cord into the AC line. Turn on the Scope and the transmitter. Allow a full minute for warmup.
- () Set the TONE GEN (Generator) switch in the OFF position.

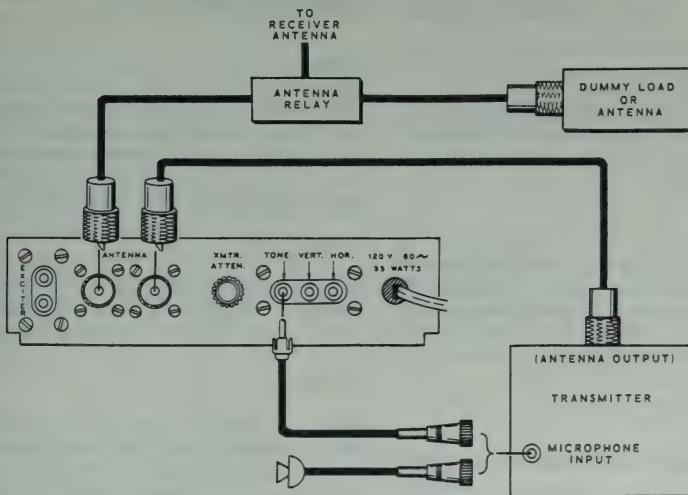


Figure 7

- () Go through the normal procedure for tuning the transmitter and observe the pattern on the screen.
- () Reduce the transmitter drive until the Scope display is approximately 1/4" high.

NOTE: Refer to Pictorial 12 for the location of the Tone Adjustment controls.

IMPORTANT: Be sure the transmitter microphone gain control is set for normal speech input from your microphone for the following adjustments.

- () While transmitting in the SSB mode, turn the TONE GEN switch to the 1.5 KC position and adjust the TONE LEVEL control for maximum deflection on the scope.
- () Turn the TONE GEN switch to the 2-TONE position. Adjust the TWO TONE AMPLI-

TUDE BALANCE control for a 2-tone display with a clean "trough" crossover as shown in Pattern 10 on Page 42.

This completes the Initial Test and Adjustment of the Monitor Scope. If the Scope is to be used with receivers having an IF frequency below 455 kc, or for RTTY, it may now be installed in the cabinet (see Page 40). Then return to the Control Functions section on Page 32.

For use with receivers having an IF frequency of 455 kc to 6000 kc, proceed to the Control Functions section and the Installation and Operation section on the next pages.

For citizen's band transceiver monitoring, refer to Page 39. Then return to the Control Functions section on Page 32.



CONTROL FUNCTIONS

GENERAL

Before you attempt to use the Scope, familiarize yourself with the operation of its controls. They are listed below in the usual sequence of operation.

Intensity

The INTENSITY control, which also incorporates the AC Power switch, varies the brightness of the pattern on the screen. It should be adjusted for a clear trace. CAUTION: Excessive brightness for prolonged periods of time could burn the phosphor on the face of the CRT.

Focus

This control is used to adjust for a clear sharp trace. There may be some interaction between the FOCUS and INTENSITY controls. Adjust them for the best focus at the desired intensity level.

Horiz Pos/Vertical Pos

These controls determine the position of the trace on the CRT screen. During initial set up, these controls should be set to the center of their rotation.

Horiz Gain

The HORIZ GAIN control varies the input to the horizontal amplifier. Adjust this control for the desired horizontal width.

Vertical Gain

The VERTICAL GAIN control varies the input to the vertical amplifier during receiver monitoring conditions. Under transmit conditions, the vertical height can be varied with the XMTR ATTN (Transmitter Attenuator) switch, located on the rear panel of the Scope.

Sweep

The SWEEP switch determines the source of the horizontal sweep; that is, it determines which type of pattern will be displayed on the screen: INT (Internal) horizontal sweep, RF TRAP (Trapezoid), or RTTY (Radioteletype cross pattern).

Tone Gen

The TONE GEN switch controls operation of the built-in sine wave oscillators. By turning it to the desired position, either a single 1500 cps tone or the 2-tones, 1500 and 1950 cps superimposed, may be obtained.

Sweep Freq

This control adjusts the sweep generator frequency. It should be adjusted to obtain the proper sweep rate for the desired display pattern.

Clamp

When the SWEEP switch is in the RF TRAP or RTTY position, the CLAMP switch may be pulled out to deflect the spot off the side of the screen when there is no output from the transmitter. Otherwise, if a focused spot is left stationary for a long period of time, it may result in a phosphor burn on the face of the CRT.

When used with transmitters of sufficient power input (generally in excess of 100 watts), the clamp will automatically "release" and revert to a normal trapezoid pattern with the application of RF through the ANT (antenna) terminals. When used with lower powered transmitters, the clamp feature is best left off, otherwise the clamp will not release completely or allow a stationary pattern.

INITIAL CONTROL SETTINGS

Each time a different setup is used for monitoring, set the front panel controls as follows:

SWEEP Switch - Desired horizontal sweep.
SWEEP FREQ - Pushed in and at 12 o'clock position.

TONE GEN - As required.
HORIZ GAIN - 12 o'clock.
HORIZ POS - 12 o'clock.
VERTICAL POS - 12 o'clock.
VERTICAL GAIN - 12 o'clock.
FOCUS - 12 o'clock.
INTENSITY - 3 o'clock.

After a pattern is present on the screen of the Scope, adjust the controls for the desired display.

INSTALLATION AND OPERATION

In addition to the following, much information on the use of oscilloscopes for amateur test and monitor purposes may be found in recent editions of "The Radio Amateur's Handbook," published by the American Radio Relay League.

RECEIVER MONITORING (Figure 8)

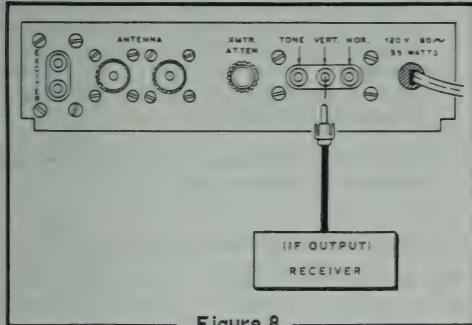


Figure 8

This Monitor Scope can be used with any tube-type receiver that has one of the following IF amplifier frequencies: 50 to 150 kc, 455 kc, 1000 kc, 1600 to 1680 kc, 2075 to 2475 kc, 3000 kc, 3055 kc, 3395 kc, and 5000 to 6000 kc. Consult your receiver manual to determine the IF frequency used in your receiver. In multiple conversion receivers, use the frequency of the last IF stage. NOTE: The correct vertical amplifier components for the IF frequency of your receiver should have been installed in the Alternate Vertical Amplifier Connections part of the Step-By-Step Assembly.

The Scope must be connected in the following manner to the last IF stage of the receiver. A typical circuit is shown in Figure 9. The coupling capacitance must be kept small to prevent excessive loading and detuning effects in the IF amplifier stage. Three coupling capacitors (1.0 μuf , 2.2 μuf , and 12 μuf) are supplied for this purpose.

- () Attach a phono plug to one end of the length of coaxial cable as shown in Figure 10.

RECEIVER MONITORING CONNECTION MAY BE MADE TO EITHER THE GRID CIRCUIT PREFERABLY, OR THE PLATE CIRCUIT OF LAST IF STAGE IN RECEIVER. USE SMALLEST VALUE OF COUPLING CAPACITOR THAT WILL GIVE ADEQUATE PATTERN HEIGHT.

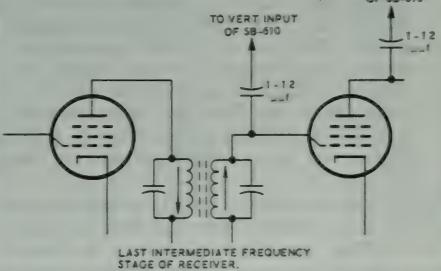


Figure 9

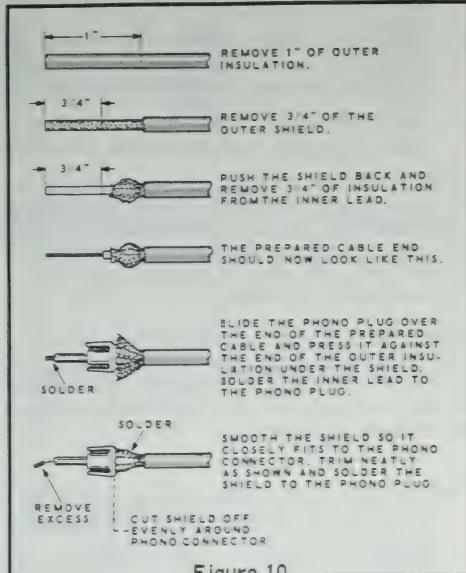


Figure 10

- () Connect the other end of the coaxial cable, through one of the coupling capacitors, to the last IF stage of the receiver. NOTE: Use the smallest value of coupling capacitor that will give between 1/2" and 1" of pattern height on the Scope. The typical values are: 12 μuf for RTTY and frequencies to 1000 kc; 2.2 μuf for frequencies from 1600 to 2475 kc; and 1 μuf for frequencies above 3000 kc. If more capacitance is needed for adequate pattern height, there may be a slight detuning of the receiver IF stage when the Vertical Gain control is turned. This detuning should not be critical unless too large a capacitance is used.

NOTE: If an auxiliary socket is available on the rear of the receiver, you may wish to connect the coupling capacitor from it to the last IF stage through an appropriate length of coaxial cable. In this case, also attach a plug on the other end of the coaxial cable.

- () Connect the coaxial cable from the receiver to the VERT jack on the rear of the Scope.
- () Adjust the Scope's front panel controls as directed in the Initial Control Settings, and then readjust them for the desired display.
- () Tune the receiver dial to a steady signal. Use a calibrator signal if one is available.

NOTE: No further internal adjustments are made to the Scope for RTTY or for IF frequencies to 150 kc. For frequencies of 455 to 2475 kc, only plate coil L2 is adjusted. For frequencies of 3000 kc and above, both plate coil L2 and grid coil L1 are adjusted.

NOTE: When adjusting coils L1 and L2, refer to Figure 6 and adjust them from the bottom of the chassis to avoid the danger of contact with the high voltages that are present at the switches on the upper front panel.

- () For IF frequencies of 455 kc and above, adjust plate coil L2 (and grid coil L1 if used) to produce maximum display height on the screen.
- () Retune the receiver IF transformer, if necessary, and repeat the adjustment of L2 (and L1 if used) until there is no further increase in display height.

- () Decrease the VERTICAL GAIN and observe the display. If the height does not decrease when the VERTICAL GAIN control is turned counterclockwise, the vertical amplifier is oscillating. These oscillations can be caused by an excess of signal from the receiver (overcoupling).
- () If the previous step showed that oscillations are present, change the coupling capacitor to a lower value. With receiver IF frequencies above 3000 kc, it may also be necessary to connect the 15 K Ω (brown-green-orange) 1 watt resistor from lug 1 to lug 2 of coil L1.
- () Repeat the adjustments of L1, L2, and the receiver IF transformer.

Receiver Envelope Patterns (Figure 11)

With the receiver adjusted for normal operation on an average signal, the VERTICAL GAIN control should be adjusted to produce an envelope pattern 1" to 1-1/2" high.

Many of the transmitter patterns described later may also be observed as a received signal. Bear in mind the limitations described in the following paragraphs, and refer to the appropriate sample patterns for the type of signal received. See Figure 11.

The receiver can produce several distinct effects which can alter or reshape the incoming signal into a display quite different from that which was transmitted. The two most pronounced effects are produced by the presence of AVC, and by the narrow bandwidth employed in the newer receivers.

With the AVC on, as you observe a pulsing signal such as CW or sideband, the leading portion of the waveform may be displayed with considerably higher than normal amplitude. This leading portion will reduce in height as the AVC takes hold. This effect can most easily be seen by observing the difference between patterns 35 and 36 on Pages 46 and 47.

The same distortion may be noted when watching voice patterns that produce momentary flattopping on sideband. This problem can be avoided if the receiver AVC is turned off and the RF gain is reduced sufficiently to prevent overload.

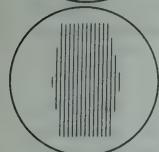
RECEIVER PATTERNS

RECEIVER BANDWIDTH

SIGNAL AT XMTR



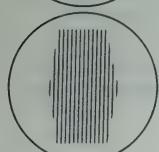
1000 ~ tone
no flat topping.



1000 ~
severe flat topping.



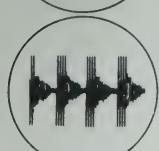
300 ~
no flat topping.



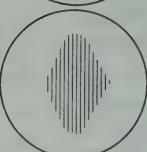
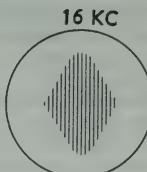
300 ~
severe flat topping.



SSB speech (typical voice)
no flat topping.



Severe flat topping.



Note reduction of
sharp peaks on 3 kc
bandwidth.



Note valley does not go into base line.

Figure 11

The bandwidth of the receiver IF determines the ability of the Scope to reproduce a display of the actual transmitted signal. Refer to the pattern sequence shown on Page 35. In order to obtain an undistorted display, the IF bandwidth must be roughly 10 times the modulating frequency. For example, a 3 kc bandwidth will pass a 300 cps square wave without distorting it, but a 1000 cps square wave would be shown as a somewhat distorted sine wave. Therefore, SSB

signals that are "flat-topping" may appear acceptable on the RF envelope patterns.

A flat-topped signal can best be determined by observing the lack of peaks and valleys in the IF envelope pattern. See Figure 11. It is possible that the signal may be deliberately "shaped" by the use of premodulation clipping and filtering in the transmitter, to produce a pattern that may appear somewhat flat-topped.

TRANSMITTER MONITORING (Figure 12)

Most transmitters have 50-75 Ω coaxial outputs. The following instructions are written for this type of connection, with either a dummy load or an antenna. If the transmitter has other than a 50-75 Ω coaxial output, use a pickup antenna or a coaxial-coupled pickup link. Place it near the final RF amplifier tank coil and connect it to either one of the rear panel ANTENNA jacks of the Monitor Scope. With open wire or ribbon feed systems, use a length of wire placed close to one of the feeders.

Make sure a dummy load or antenna is connected each time the transmitter is operated, either through the Scope as in the case of coaxial feed, or directly where other antenna transmission line systems are used. When the Scope is used with the Heathkit HX-10 or HA-10 equipment, the full RF output should be connected through the Scope rather than using the special scope output on these units.

Refer to Figure 12 and connect the Transmitter, Scope, and antenna or dummy load as follows:

1. Connect the RF output of the transmitter or linear amplifier to either ANTENNA jack on the rear of the Scope.

2. Connect the dummy load or antenna to the other Scope ANTENNA jack.
3. Set the front panel controls as described in the Initial Control Settings section. Set the XMTR ATTEN switch fully clockwise.
4. Turn on the transmitter and adjust the XMTR ATTEN, HORIZ GAIN, and SWEEP FREQ controls for the desired pattern height and display.
5. Modulation of an AM or SSB transmitter may be checked by connecting a shielded cable from the TONE output jack of the Scope to the microphone input of the transmitter. If this is done, place the TONE GEN switch to the 1.5 kc position. A 2-tone position is also available for SSB checks and alignment. Voice modulation may be checked by using a microphone to voice modulate the transmitter.
6. Refer to the Transmit Envelope Patterns on Page 41 to evaluate the transmitter display.

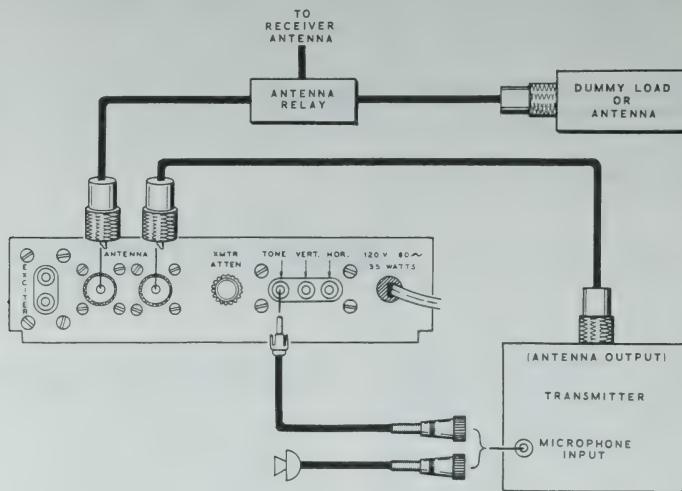


Figure 12

RF TRAPEZOID PATTERNS (Figure 13)

To check a linear amplifier for linearity, it is necessary to compare the exciter RF output with the RF output of the linear amplifier. The setup used for this purpose is shown in Figure 13.

1. Connect a coaxial cable from the RF output of the exciter to either EXCITER input jack of the Scope.
2. Connect a coaxial cable from the other EXCITER jack on the Scope to the input jack of the linear amplifier.
3. Connect a coaxial cable from the RF output of the linear amplifier to either ANTENNA jack of the Scope.
4. Connect the dummy load or antenna to the other ANTENNA jack on the Scope.
5. Connect a cable from the TONE jack of the Scope to the microphone input of the exciter.

6. Set all front panel controls on the Scope as directed in the Initial Control Settings section, but with the TONE GEN switch at the 2-TONE position and the SWEEP switch in the RF TRAP position.

7. Turn on the exciter and linear amplifier and adjust the Scope's XMTR ATTEN switch and HORIZ GAIN controls, and the transmitter's audio gain control for the desired display height pattern.
8. The trapezoid pattern that is shown on the Scope is obtained by comparing the RF output signal of the exciter with the amplified RF output of the linear amplifier. Refer to the Trapezoid Patterns on Page 44 and 45 for display analysis.

NOTE: The RF trapezoid pattern only indicates the linearity of the linear amplifier. This setup should not be used for general monitoring as it does not evaluate the exciter signal.

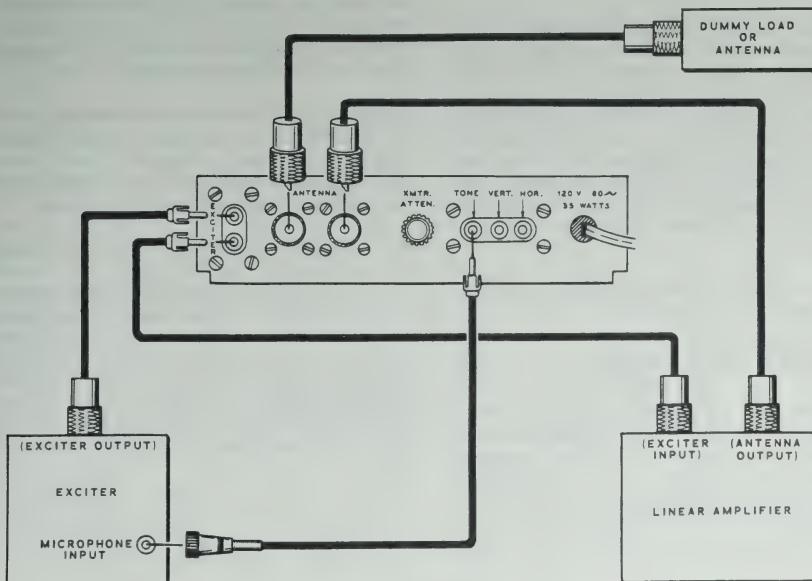


Figure 13

RTTY CROSS PATTERNS (Figure 14)

1. Connect a coaxial or shielded cable from the "mark" channel of the RTTY terminal unit to the HOR input jack of the Scope.
2. Connect a coaxial or shielded cable from the "space" channel of the RTTY terminal unit to the VERT input jack of the Scope.
3. Set the front panel controls as directed in the Initial Control Settings section.
4. Turn the terminal unit and Scope on, and place the scope SWEEP switch in the RTTY position with the Clamp switch pushed in.

NOTE: The "mark" and "space" outputs of the terminal unit should be adjusted to provide equal output voltages from the two channels when properly tuned in. This can be determined by alternately inserting the mark and space signals into the VERT input of the Scope and adjusting the terminal unit's balance control for equal height from both channels.

5. With the space channel connected to the VERT input and the mark channel connected to the HOR input, adjust the VERTICAL and HOR GAIN controls on the Scope to produce a cross pattern with equal height and width (about 1" x 1"). Once the desired size of the cross pattern has been set, the gain controls on the Scope should not be changed, as this will interact with the true setting of the balance control on the terminal unit.
6. Refer to RTTY Cross Patterns on Pages 45 and 46.

OSCILLOSCOPE USE (Figure 15)

The Monitor Scope can be used as a normal oscilloscope for limited test applications where internal sync, high sweep frequency, or high vertical amplifier gain are not required. To use the Monitor Scope as an oscilloscope, the vertical amplifier stage must be wired for "RTTY and 1 kc to 150 kc" in the Alternate Connections section (Page 24).

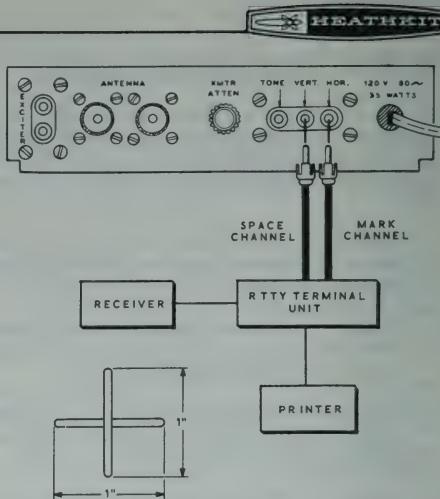


Figure 14

For most applications, the SWEEP switch will be set in the INT position to use the internal sawtooth generator for horizontal sweep. To use an external source for horizontal sweep, connect the horizontal signal to the HOR input, place the SWEEP switch in the RF TRAP position, and push the CLAMP switch in.

To use the Scope as an oscilloscope, connect the leads and adjust as follows (see Figure 15).

1. Connect a test lead to the VERT input jack. (Use a normal scope test probe.)
2. Connect a test lead to the HOR input jack.
3. Adjust the VERTICAL GAIN, HOR GAIN, and SWEEP FREQ controls for the desired pattern.

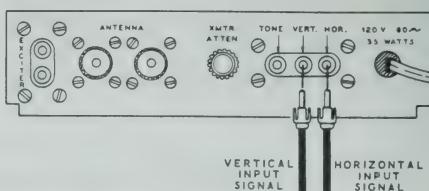


Figure 15

USE WITH CITIZEN'S BAND TRANSCEIVERS (Figures 16 and 17)

The power output of a Citizen's Band transmitter is somewhat lower than the output of an amateur transmitter. To observe the transmit envelope patterns of a citizen's band transceiver, install a coil and capacitor as shown in Figure 16, and as shown in the Schematic diagram of Figure 17. These parts, coil #40-187 and capacitor #20-98, can be obtained from the Heath Company (see Page 14 of the Kit Builders Guide). The coil and capacitor are installed as follows:

- () Pass one lead of the capacitor through lug 2 (S-2) and lug 3 (S-2) of the coil, and fasten it to the solder lug at tube socket V3 (S-3).
- () Connect the other lead of the capacitor to lug 4 of the coil (NS).
- () Cut the heavy bare wire that goes from ANTENNA jack BC to lug 4 of switch BD. Leave about 1/2" connected at BC.
- () Connect the 1/2" bare wire from BC to lug 1 of the coil (S-1).
- () Connect the bare wire from lug 4 of switch BD to lug 4 of the coil (S-2).
- () Position the coil so it does not contact the chassis or other parts. The slotted adjustment screw should be easily accessible without danger of the screwdriver contacting the high voltage on the terminal strips next to tube V3.
- () Connect the Scope to the transceiver as shown in Figure 13 on Page 37.
- () Energize the transmitter and adjust the slotted screw in the end of the coil until maximum display height is obtained. Be careful not to touch any of the lugs on terminal strips D, E, F, or G, as there may be high voltage present.

CAUTION: With the Scope modified for CB use, do not attempt to monitor amateur transmitter signals. The coil and other parts in the Scope may be damaged if higher power transmitters are connected.

Proceed to Final Assembly to install the Scope in the cabinet.

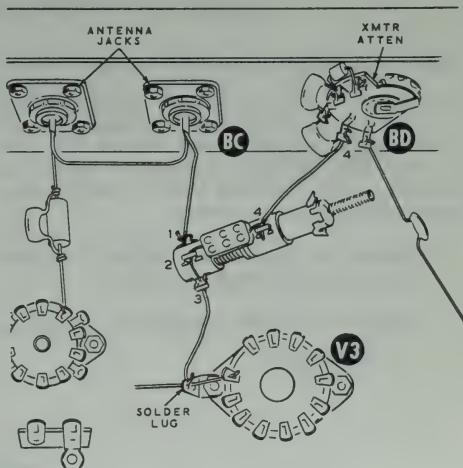


Figure 16

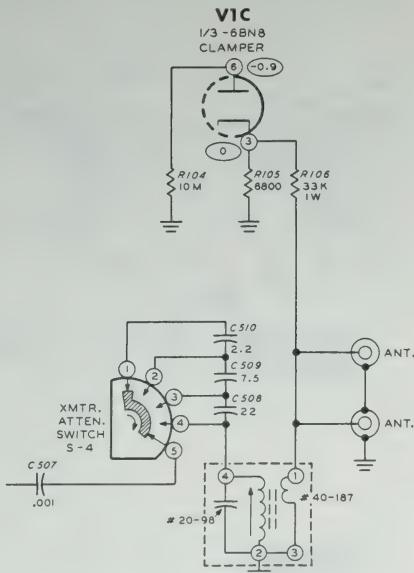


Figure 17

FINAL ASSEMBLY

Refer to Figure 18 for the following steps.

Two sizes of plastic feet and four rubber feet are supplied so the Scope can be set level, or tilted upward or downward. Figure 18 shows the feet and hardware used for a typical installation, and provides a tilt to match other Heathkit SB series equipment.

- () Choose the type of feet needed to support the Scope at the angle you prefer.
- () Slide the Scope into the cabinet.

- () Fasten the Scope in the cabinet with the foot mounting screws and appropriate feet (and washers if used). Use 6-32 x 3/4" screws and #6 flat washers with the rubber feet, and 6-32 x 3/4" screws with the short plastic feet. Use 6-32 x 1-1/2" screws with the long plastic feet.

Save the two extra screws and any feet or washers not used. You may want to change the tilt of your Scope later.

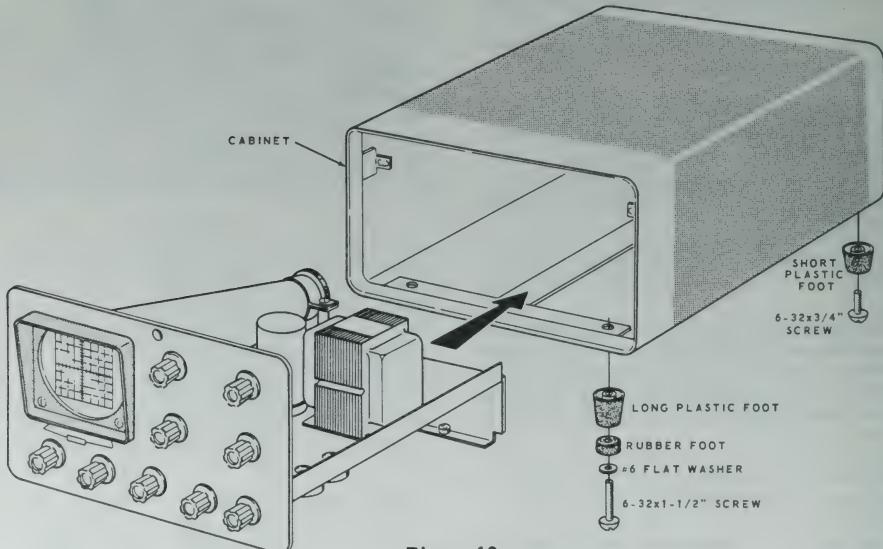


Figure 18

TRANSMIT ENVELOPE PATTERNS

SSB signal, voice input, correctly adjusted.

①



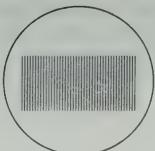
SSB signal, voice input, slightly excessive speech gain, or insufficient amplifier loading.

②



Pure CW carrier or perfect single tone input on SSB. May also occur on single tone SSB with excessive drive which results in amplifier "flat-topping." Note absence of fine ripple.

③



SSB signal, single tone input, sideband suppression down approximately 40 db or CW signal with spurious radiation down approximately 40 db.

④



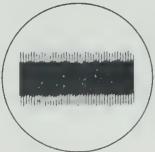
Same as 4 except down approximately 20 db. In SSB, the poor suppression may be due to audio unbalance or improper RF phase shift.

⑤



Same as 4, down approximately 10 db.

⑥



SSB signal, single tone input with carrier leakage. This pattern will have half the number of ripples due to poor sideband suppression. (See waveform 5.)

(7)



SSB signal, single tone input. Distortion in audio oscillator or audio system, balanced modulator detuned, or insufficient RF in balanced modulator.

(8)



SSB signal, single tone input. Very little sideband suppression. Caused by defective modulator tube; audio phase shift network; 90 degrees RF phase shift component; partially shorted modulation transformer; secondary of transformer that feeds audio phase shift network shorted to ground; crystal oscillating on two adjacent frequencies simultaneously or both heterodyne oscillators on together.

(9)



Normal double sideband, single tone input.

SSB signal, single tone input with no sideband suppression. May be due to one modulator tube dead, modulation transformer open or shorted, defective bandpass filter.

(10)



Normal SSB signal, 2-tone input, tones properly adjusted for equal amplitude.

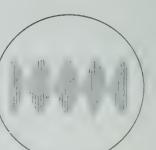
SSB with carrier, single tone input. Incorrect value of carrier or modulation. Excessively rounded tops would indicate too much carrier.

(11)



Plate modulated AM, or double sideband with carrier inserted, single tone input. Nearly 100% modulated. Excellent waveform.

(12)



Double sideband with carrier inserted (low level AM), single tone input. Too much carrier inserted. Note that the positive peaks flatten before a fine base line is obtained. Peak flattening may also be caused by insufficient antenna loading, insufficient interstage loading, an overdriven linear amplifier, poor dynamic power supply regulation, etc.

(13)



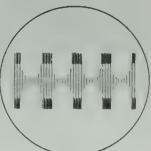
Double sideband with carrier inserted (low level AM), single tone input. Insufficient carrier insertion or excessive audio, resulting in high distortion (overmodulated). Also called Double Sideband Reduced Carrier (DSRC).

(14)



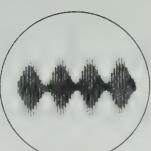
Low or high level AM with strong parasitics appearing on modulation peaks. Very fine, "Grassy" appearance on peaks would indicate parasitic in the UHF range.

(15)



SSB, 2-tone input, or double sideband, single tone input; carrier leakage in either causes uneven height of successive half cycles of modulation envelope.

(16)



Low or high level AM, single tone input. Severe distortion in modulator system or AF tone generator, RF feedback to audio system, or RF feedback to previous low level stage.

(17)



(18)



Nonlinearity in modulated RF stage, single tone input, due to insufficient excitation of a plate modulated stage, overdrive to a grid modulated stage, or insufficient antenna loading of a grid modulated stage.

(19)



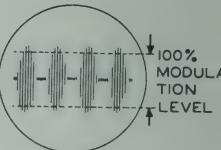
Plate modulated AM, single tone input, Overdriven modulator incapable of 100% modulation. May also result from deliberately clipped audio not properly filtered.

(20)



Plate modulated AM, single tone input. Modulator output more than ample. Modulation in excess of 100% in both directions.

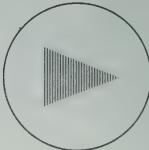
(21)



TRAPEZOID PATTERNS

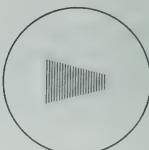
RF trapezoid, Good linearity. Desirable pattern.

(22)



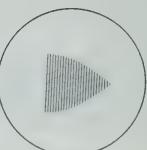
Modulation less than 100%. No distortion.

(23)



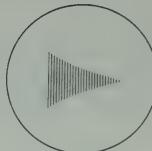
Nonlinear. With RF trapezoid through linear amplifier; indicates overdrive, insufficient antenna loading, grid current curvature, or regeneration.

(24)



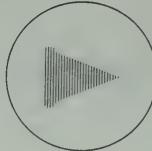
Nonlinear. In linear operation this also indicates regeneration, or excessive grid bias.

(25)



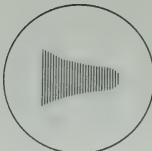
Parasitics occurring on modulation peaks.

(26)



Grid modulation with improper neutralization and reactive load.

(27)



Unmodulated carrier. Can be caused by:

- No signal at horizontal deflection plates.
- Tone test oscillator inoperative.
- Gain control turned off on transmitter or oscilloscope.
- Audio failure in transmitter.

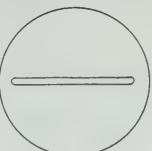
(28)



RTTY CROSS PATTERNS

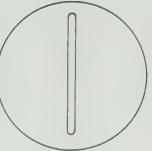
Mark only. The relative narrowness of the ellipse provides good indication of the channel separation capability in the terminal unit.

(29)



Space only. The relative narrowness of the ellipse provides good indication of the channel separation capability in the terminal unit.

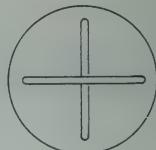
(30)





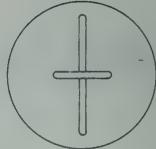
RTTY signal, proper shift, correctly tuned in.

(31)



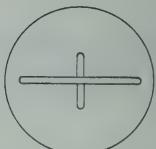
Incorrect shift, space tuned in, or selective fading.

(32)



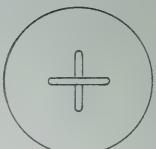
Incorrect shift, mark tuned in, or selective fading.

(33)



"Straddle" tuning of incorrect shift.

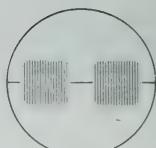
(34)



CW PATTERNS

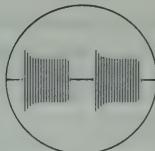
Good CW pattern, properly shaped keying, string of dots.
Pattern can be approximately locked using automatic
keyer or bug.

(35)



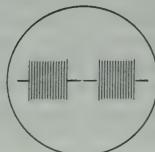
CW pattern showing effect of receiver AVC action or poor power supply regulation in the transmitter.

(36)



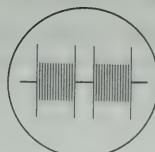
CW pattern, mild key clicks.

(37)



CW pattern, severe key clicks.

(38)



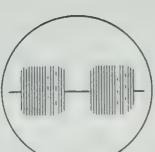
CW pattern with considerable backwave, RTTY transmitter pattern with unequal mark and space outputs, or RTTY receiver pattern with signal not properly centered in IF bandpass, or bandpass too narrow.

(39)



CW pattern, string of dots indicating poor contacts or contact bounce in keying mechanism.

(40)





IN CASE OF DIFFICULTY

1. Recheck the wiring. Trace each lead in colored pencil on the Pictorial as it is checked. Have a friend check your work. Someone who is not familiar with the unit may notice something that is overlooked by the constructor.
2. About 90% of the kits that are returned for repair do not function properly due to poor connections and soldering. Therefore, many troubles can be eliminated by reheating all connections to make sure that they are soldered as described in the Soldering section of the Kit Builders Guide.
3. Check to be sure that all tubes are in their proper locations. Make sure that all tubes light up properly.
4. Check the tubes with a tube tester, or by substitution of tubes of the same types that are known to be good.
5. Check the values of the parts. Be sure that the proper part has been wired into the circuit, as shown in the pictorial diagrams and as called out in the wiring instructions.
6. Check for bits of solder, wire ends or other foreign matter which may be lodged in the wiring.
7. If, after careful checks, the trouble is still not located and a voltmeter is available, check voltage readings against those shown on the Schematic Diagram. Note: All voltage readings were taken with an 11 megohm input vacuum tube voltmeter. Voltages may vary as much as 10%.
8. A review of the Circuit Description will help indicate where to look for the trouble.
9. Refer to the Troubleshooting Chart for further help in locating causes of trouble.

FACTORY REPAIR SERVICE

You can return your completed kit to the Heath Company Service Department to have it repaired for a minimum service fee. (Kits that have been modified will not be accepted for repair.) If you wish, you can deliver your kit to a nearby Heath Authorized Service Center. These centers are listed in your Heathkit catalog.

To be eligible for replacement parts under the terms of the warranty, equipment returned for factory repair service, or delivered to a Heath Authorized Service Center, must be accompanied by the invoice or the sales slip, or a copy of either. If you send the original invoice or sales slip, it will be returned to you.

If it is not convenient to deliver your kit to a Heath Authorized Service Center, please ship it to the factory at Benton Harbor, Michigan and follow the following shipping instructions:

Prepare a letter in duplicate, containing the following information:

- Your name and return address.
- Date of purchase.
- A brief description of the difficulty.
- The invoice or sales slip, or a copy of either.
- Your authorization to ship the repaired unit back to you C.O.D. for the service and shipping charges, plus the cost of parts not covered by the warranty.

Attach the envelope containing one copy of this letter directly to the unit before packaging, so that we do not overlook this important information. Send the second copy of the letter by separate mail to Heath Company, Attention: Service Department, Benton Harbor, Michigan.

Check the equipment to see that all parts and screws are in place. (Do not include wooden cabinets when shipping receivers, tuners, amplifiers, or TV sets, as these are easily damaged in shipment.) Then, wrap the equipment in heavy paper. Place the equipment in a strong carton, and put at least THREE INCHES of resilient packing material (shredded paper, excelsior, etc.) on all sides, between the equipment and the carton. Seal the carton with gummed paper tape, and tie it with a strong cord. Ship it by prepaid express, United Parcel Service, or insured parcel post to:

Heath Company
Service Department
Benton Harbor, Michigan 49022

TROUBLESHOOTING CHART

TROUBLE	SUGGESTED CAUSE OR TEST
Resistance from chassis to lug 2 of terminal strip B less than 5 megohms.	<ol style="list-style-type: none"> 1. Diode D5 or D6, or both, incorrectly installed or defective. 2. Capacitor C606 or C607, or both, defective. 3. Transformer winding shorted.
Less than 100 KΩ resistance from chassis to lug 2 of terminal strip L, or from lug 2 of terminal strip L to lug 1 of terminal strip X.	<ol style="list-style-type: none"> 1. Diodes D1, D2, D3, or D4 incorrectly installed or defective. 2. Capacitor C600 or C602A defective. 3. Transformer winding shorted.
Tube filaments do not light.	<ol style="list-style-type: none"> 1. Check fuse. 2. Check filament voltages.
No trace or spot.	<ol style="list-style-type: none"> 1. Controls improperly set. 2. SWEEP switch in RTTY or RF TRAP position. 3. Check CRT voltages. Refer to Figure 6 (fold-out from Page 28) for termination points of CRT socket leads. CAUTION: Use extreme care when measuring the high voltages present at these points.
Unable to center the trace on the screen.	<ol style="list-style-type: none"> 1. CLAMP switch pulled out. 2. Improper voltages on HOR and VERTICAL POS controls. 3. Check wiring of the yellow, orange, white, and violet CRT leads.
No vertical deflection.	<ol style="list-style-type: none"> 1. Check voltages of vertical amplifier tube V2. 2. Plate or grid circuits not tuned properly. 3. Open coil L1 or L2. 4. Red coaxial cable to L1 or to VERTICAL GAIN control open or shorted. 5. Large coaxial cable between lug 4 of terminal strip G and lug 2 of terminal strip J open or shorted.
No horizontal deflection.	<ol style="list-style-type: none"> 1. SWEEP switch not in INT position. 2. Check voltages of sweep generator tube V3A and V3B. 3. Check voltages of horizontal amplifier tube V3C. 4. SWEEP switch incorrectly wired. 5. HOR GAIN control not turned clockwise.

TROUBLE	SUGGESTED CAUSE OR TEST
No horizontal deflection with signal applied, (SWEEP switch in RTTY or RF TRAP position).	1. RF demodulator tube V1A defective. 2. Coaxial cable from lug 2 of V1 to SWEEP switch open or shorted. 3. Coaxial cable from HOR input to SWEEP switch open or shorted.
Poor focusing.	1. Protective covering not removed from grid screen. 2. Check for proper voltage on pin 4 of CRT. Note: Some astigmatism or defocusing may appear at the ends of the trace. This is normal and should not affect monitoring.
Distorted waveform.	1. Input waveform distorted. 2. Input signal too strong, reduce VERTICAL GAIN control and/or signal.
2-tone generator signal absent or distorted.	1. R404 and/or R407 improperly adjusted. 2. Coaxial cable to Tone output jack shorted. 3. Check voltages on V4A and V4B.



SPECIFICATIONS

VERTICAL AMPLIFIER

Input Resistance. 100 KΩ.

Sensitivity Chart

Optional Frequency Inputs

Nominal input voltage (rms) per inch
of vertical deflection.

Untuned	10 cps to 400 cps.	2.0 v
	400 cps to 10,000 cps (RTTY).	1.0 v
	10 kc to 455 kc.	500 mv
Tuned	455 kc.	70 mv
	1600 to 1680 kc.	200 mv
	2075 kc.	200 mv
	2215 kc.	200 mv
	2475 kc.	200 mv
	3000 kc.	400 mv
	3055 kc.	400 mv
	3395 kc.	500 mv
	5000 to 6000 kc.	600 mv

HORIZONTAL AMPLIFIER

Frequency Response. ±3 db from 3 cps to 15 kc.

Sensitivity. 800 mv per inch deflection.

Input Resistance. 1 megohm.

SWEEP GENERATOR

Recurrent Type. Sawtooth produced by internal sweep generator.

Frequency. 15 to 200 cps (variable).

TONE OSCILLATORS

Frequencies. Approximately 1500 cps and 1950 cps.

Output Voltage. 50 mv (nominal).

GENERAL

Frequency Coverage. 160 through 6 meters (50-75 Ω coaxial input).

Signal Power Limits (at rear coaxial connector). 15 watts to 1 kilowatt (see Page 39 for use with Citizen's band power levels).



Tube And Diode Complement.....	1 - 3RP1 CRT, medium persistance, green trace. 1 - 6BN8 Clamper, low level RF detector. 1 - 6C10 Sweep generator, horizontal amplifier. 1 - 6J11 Twin phase-shift tone generator. 1 - 6EW6 Vertical amplifier. 1 - Germanium diode, sync rectifier. 4 - Silicon diodes, B+ rectifiers. 2 - Selenium diodes, high voltage rectifiers.
Front Panel Controls.....	Sweep. Sweep Frequency - pull for Clamp. Tone Generator. Horizontal Gain. Horizontal Position. Vertical Gain. Vertical Position. Focus. Intensity - AC Off.
Rear Panel Control	Transmitter Attenuator. Attenuates to 24 db at approximately 8 db per step.
Power Supply.....	Transformer operated, fused at 1/2 ampere.
Power Requirements.....	105-125 or 210-250 volts AC, 50/60 cps, 35 watts.
Dimensions.....	6-5/8" high x 10" wide x 11-1/8" deep (including knobs).
Net Weight.....	9 lbs. 10 oz.

The Heath Company reserves the right to discontinue instruments and to change specifications at any time without incurring obligation

to incorporate new features in instruments previously sold.

CIRCUIT DESCRIPTION

Refer to the Schematic Diagram (fold-out from Page 55) and the Block Diagram while you read this Circuit Description.

Several of the circuits in the Monitor Scope are interdependent and affect the display on the screen of the CRT. Each circuit will be described separately. A review of the Installation And Operation section, and the Control Functions section of this Manual will also help you understand the function of the circuits and their relationship to each other.

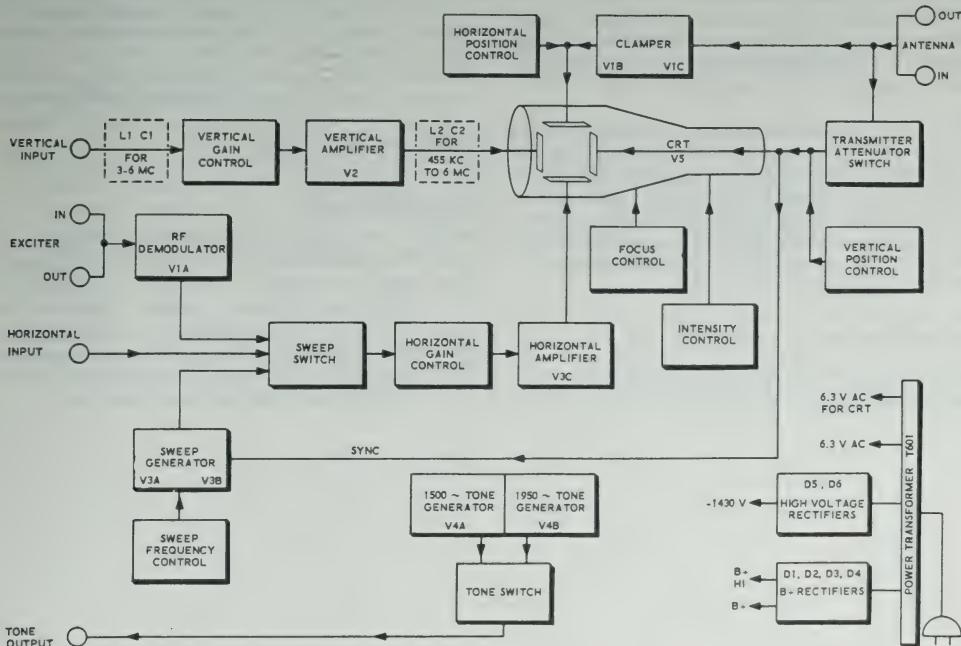
VERTICAL DEFLECTION

Receiver Monitoring

When the Vertical Input of the Scope is properly connected to the IF amplifier stage of a receiver, and the receiver tuned to a signal, the vertical section operates as follows:

The signal is "sampled" (a small portion is taken) from the IF stage of the receiver, and coupled through the Vertical Input jack of the Scope to the vertical amplifier. Coil L1 and capacitor C1 (used for frequencies between 3000 kc and 6000 kc) tune the vertical input circuit to the IF frequency. For frequencies below 3000 kc L1, C1, and C3 are omitted, and the signal is coupled from the Vertical Input jack, through the Vertical Gain control, to the grid of the vertical amplifier tube V2.

The signal is then amplified in V2 and coupled through capacitor C512 to one of the vertical deflection plates of the CRT, V5. Coil L2 and capacitor C2 form the plate load for V2 at frequencies between 455 kc and 6000 kc, and are tuned to the IF frequency. For frequencies below 455 kc and for RTTY, R2 replaces L2 and C2 as a plate load for V2, and the plate circuit is untuned.



BLOCK DIAGRAM



Transmitter Monitoring

Transmitter signals as high as several kilowatts can be monitored on the Scope when they are connected to a properly terminated 50 or 75 ohm transmission line. The transmitter's antenna feed-line is coupled through the Antenna jacks on the scope, causing a portion of the RF voltage to be sampled from the feed-line. This sample can be reduced a total of 24 db (in approximately 8 db steps) by the Transmitter Attenuator switch before it is coupled through capacitor C507 to a vertical deflection plate in the CRT.

Since the antenna circuit of the Scope is untuned, it is essentially independent of frequency from several kc to more than 100 mc although some distortion of pattern may exist when used on 2 meters.

HORIZONTAL DEFLECTION

The position of the Sweep switch determines the signal that will be used for horizontal deflection in the CRT. When the Sweep switch is in the RTTY position, any appropriate signal coupled to the Horizontal input jack is passed through capacitor C303, the Horizontal Gain control, and resistor R309, to horizontal amplifier V3C.

In the RF Trapezoid position, a signal from the Exciter jacks is rectified (demodulated) by RF demodulator tube V1A. The rectified RF voltage is taken from the cathode of V1A and passed through C303 to the Horizontal Gain control. The Internal position of the Sweep switch couples an internally generated sawtooth waveform to the Horizontal Gain control.

Sweep Generator

The sweep generator circuit is made up of two sections of the 6C10 triple triode compactron

tube, V3A and V3B. The two triode sections are connected in such a manner that they operate as a free-running multivibrator sawtooth generator. The sawtooth frequency can be varied from approximately 15 to 200 cps by adjusting the Sweep Frequency control.

A portion of the RF signal that is fed to the vertical deflection plate of the CRT is coupled by capacitor C506 and resistor R513, and the network of D7, R512, C505, and R511, to the cathode of sweep generator tube V3A. This signal helps to synchronize the frequency of the sweep generator with the frequency of the displayed signal. A stabilized pattern is thus displayed on the screen of the CRT.

Horizontal Amplifier

The third triode section of the 6C10 compactron tube, V3C, is used as a horizontal amplifier. The sweep signal that is selected by the Sweep switch is coupled through capacitors C302 and C303 to the Horizontal Gain control. From this control, the signal is fed to the grid of V3C. After amplification, the signal is coupled through capacitor C304 to one of the horizontal deflection plates of the CRT. When the Sweep switch is in the Internal position, capacitor C502 is connected between this horizontal deflection plate and the grid of the CRT to provide a blanking signal during retrace time.

Clamper Circuit

When no signal is present during the set up for a trapezoid display of a transmitted signal, the trace is reduced to a small spot. This spot could burn the phosphor coating on the face of the CRT if it is left at high brightness for a prolonged period of time. A clamper circuit in the Scope causes the spot to be deflected off of the screen when no signal is present.

The clamper consists of diode V1C and triode V1B, which function as follows:

With the Sweep switch in the INT position, or with the Clamp switch pushed in, the cathode circuit of V1B is open and the tube has no effect on the normal deflection in the CRT. The dot or pattern can be centered on the screen and a normal display shown. When the Sweep switch is turned to RF Trapezoid or RTTY, and the Clamp switch pulled out, the cathode of V1B is grounded. This permits V1B to conduct, changing the voltage on its plate, and on the horizontal deflection plate of the CRT, which moves the spot to one side of the tube.

When an RF transmitter signal is impressed on the cathode of V1C, it is rectified and passed to the grid of V1B. This rise in grid voltage causes V1B to stop conducting, which returns its plate voltage and the voltage on the deflection plate in the CRT to normal, causing the display to return to the center of the CRT screen.

2-TONE OSCILLATORS

A 1500 cps tone signal is generated in the oscillator circuit of V4A and a 1950 cps tone signal is generated by V4B. The circuits of these two oscillators are identical except for the P.E.C. (packaged electronic circuit) phase shift networks, which contain five capacitors and four resistors.

The P.E.C. networks are designed to produce a phase shift of 180 degrees from plate to grid, at the proper frequency, to sustain oscillation. In each of the two circuits, the frequency is such

that any second harmonic present in the 2-tone output will fall outside the passband of most SSB filters.

The Tone Generator switch turns on the two oscillator circuits by applying screen voltage to V4A in the 1.5 kc position, and to V4A and V4B in the 2-tone position. Potentiometers R404 and R407 allow the tone level and the two-tone amplitude balance to be adjusted. The 1500 cps tone, or the 2-tone signal, is coupled to a Tone jack on the rear of the chassis for test purposes or for external application to a transmitter modulator stage.

POWER SUPPLY

The transformer operated power supply uses two selenium rectifiers, D5 and D6, in a full-wave voltage doubler circuit to provide -1430 volts for the cathode ray tube. Another winding of the transformer is coupled to silicon diodes D1, D2, D3, and D4, in a full-wave voltage doubler circuit to provide +600 volts DC. The return lead of this winding provides +290 volts and, through resistor and capacitor networks, furnishes +280 volts and +210 volts.

Filament voltage for tubes V1, V2, V3, and V4 is taken from a 6.3 volt winding of the transformer. Voltage for the CRT filament is supplied by a separate winding, and is coupled through the Intensity control to the -1430 volt source to keep the potential difference between the filament and cathode within safe limits.

The two primary windings of the power transformer can be connected in parallel for 120 volt operation, or in series for 240 volt operation. The primary circuit is fused and contains a switch that is attached to the Intensity control.



PART No.	PRICE Each	DESCRIPTION
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SOCKETS-PLUGS

434-34	.15	7-pin tube socket
434-56	.15	9-pin tube socket
434-121	.20	12-pin tube socket
434-159	.60	12-pin CRT socket with leads
434-82	.10	Double phono socket
434-76	.15	Triple phono socket
436-5	.85	Coaxial socket
438-4	.10	Phono plug

HARDWARE**Screws**

250-49	.05	3-48 x 1/4"
250-56	.05	6-32 x 1/4"
250-89	.05	6-32 x 3/8"
250-250	.05	6-32 x 1/2" (black)
250-29	.05	6-32 x 3/4"
250-40	.05	6-32 x 1-1/2"
250-43	.05	8-32 x 1/4" setscrew
250-137	.05	8-32 x 3/8"

Nuts

252-1	.05	3-48
252-3	.05	6-32
252-4	.05	8-32
252-7	.05	Control nut
252-10	.05	Small speednut
252-9	.05	Large speednut

Washers

254-7	.05	#3 lockwasher
254-1	.05	#6 lockwasher
254-2	.05	#8 lockwasher
254-5	.05	Small control lockwasher
254-4	.05	Large control lockwasher
253-60	.05	#6 flat washer
253-10	.05	Flat control washer

Other Hardware

259-1	.05	#6 solder lug
259-6	.05	#6 small solder lug
259-10	.05	Control solder lug
255-55	.35	3/4" tapped spacer
255-63	.40	2" tapped spacer

WIRE-CABLE-HARNESS

89-1	.35	Line cord
340-9	.05 ft	Bare wire
343-5	.10 ft	Coaxial cable

PART No.	PRICE Each	DESCRIPTION
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Wire-Cable-Harness (cont'd.)

344-55	.05/ft	Hookup wire
134-130	2.85	Harness

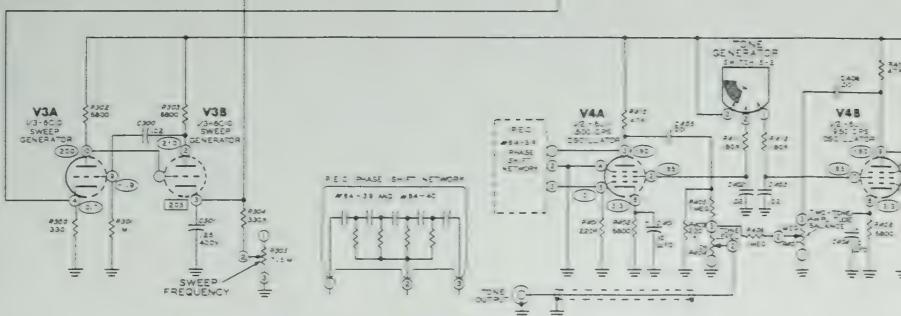
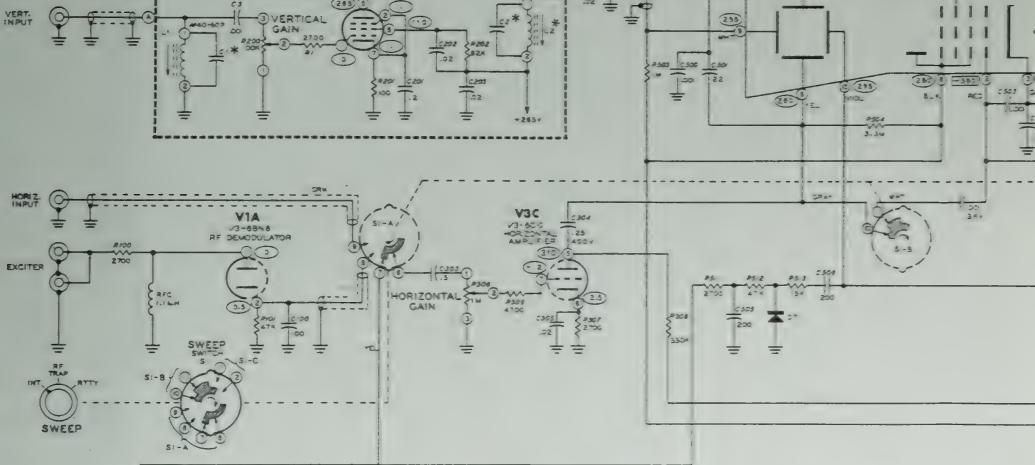
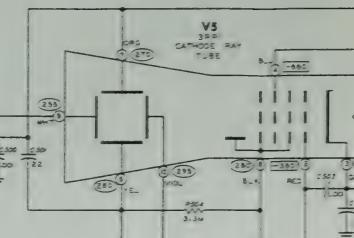
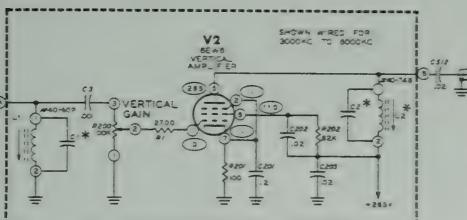
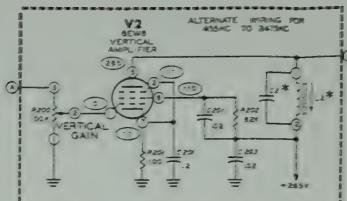
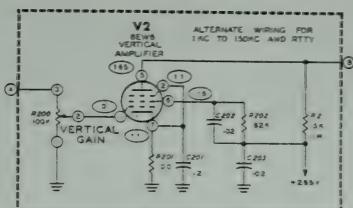
SHEET METAL PARTS

90-337	8.70	Cabinet shell
206-304	4.50	CRT shield
100-329	.50	CRT ring and pad assembly
200-463-1	2.15	Chassis
203-448-1	.90	Front panel
207-1	.10	CRT mounting clamp
210-31	.60	Front bezel

MISCELLANEOUS

73-2	.10	Rubber grommet
73-5	.10	Rubber cushion strip
75-24	.10	Line cord strain relief
84-39	.95	1500 cps P.E.C. (packaged electronic circuit)
84-40	.95	1950 cps P.E.C. (packaged electronic circuit)
260-7	.05	Mounting clip
261-9	.05	Rubber foot
261-25	.05	Plastic foot
255-59	.15	Foot spacer
413-10	.10	Red plastic lens
421-20	.30	1/2 ampere fuse
422-1	.25	Fuse block
455-9	.15	Bushing
462-30	.30	Small knob
462-191	.70	Skirted knob
481-1	.10	Capacitor mounting wafer
414-9	.40	Grid screen
391-44	1.20	Heathkit nameplate
490-1	.10	Alignment tool
490-5	.10	Nut starter
331-6	.15	Solder
2.00		Manual (see front cover for part number).

The above prices apply only on purchases from the Heath Company where shipment is to a U.S.A. destination. Add 10% (minimum 25 cents) to the price when ordering from a Heathkit Electronic Center to cover local sales tax, postage and handling. Outside the U.S.A. parts and service are available from your local Heathkit source and will reflect additional transportation, taxes, duties and rates of exchange.



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Council Bluffs, IA 51502



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89-1	.35	Line cord
340-9	.05/ft	Bare wire
343-5	.10/ft	Coaxial cable

PART No.	PRICE Each	DESCRIPTION
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Wire-Cable-Harness (cont'd.)

344-55	.05/ft	Hookup wire
134-130	.285	Harness

SHEET METAL PARTS

90-337	8.70	Cabinet shell
206-304	4.50	CRT shield
100-329	.50	CRT ring and pad assembly
200-463-1	2.15	Chassis
203-448-1	.90	Front panel
207-1	.10	CRT mounting clamp
210-31	.60	Front bezel

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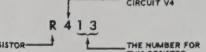
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**SCHEMATIC OF THE
HEATHKIT®
MONITOR SCOPE
MODEL SB-610**

NOTES:

1. MOST RESISTORS AND CAPACITORS ARE NUMBERED ACCORDING TO THE TUBE THEY ARE ASSOCIATED WITH.

EXAMPLE:

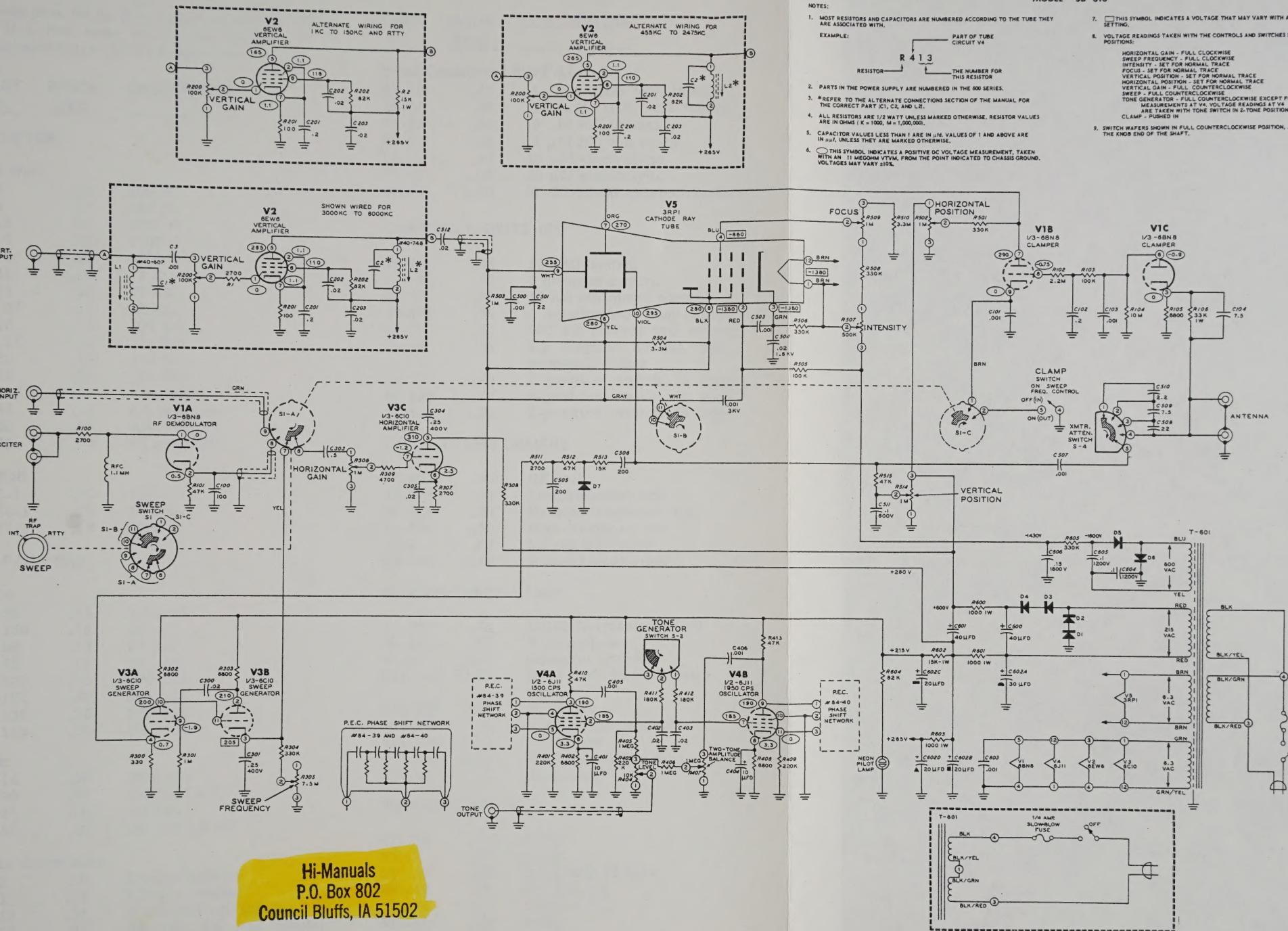


7. THIS SYMBOL INDICATES A VOLTAGE THAT MAY VARY WITH ASSOCIATED CONTROL SETTING.

8. VOLTAGE READINGS TAKEN WITH THE CONTROLS AND SWITCHES IN THE FOLLOWING POSITIONS:

HORIZONTAL GAIN - FULL COUNTERCLOCKWISE
SWEEP FREQUENCY - FULL COUNTERCLOCKWISE
INTERFACIAL - SET FOR NORMAL TRACE
FOCUS - SET FOR NORMAL TRACE
VERTICAL POSITION - SET FOR NORMAL TRACE
HORIZONTAL POSITION - SET FOR NORMAL TRACE
VERTICAL GAIN - FULL CLOCKWISE
SWEEP - FULL COUNTERCLOCKWISE
TONE GENERATOR - FULL COUNTERCLOCKWISE EXCEPT FOR
MAGNETIC SWIPE AT 144 MC. VOLTAGE READINGS AT 144
MC. SWIPE AT 144 MC. VOLTAGE READINGS AT 2-TONE POSITION,
CLAMP - PUSHED IN

9. SWITCH WAFERS SHOWN IN FULL COUNTERCLOCKWISE POSITION, AS VIEWED FROM THE KNOB END OF THE SHAFT.



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P.O. Box 802
Council Bluffs, IA 51502

REPLACEMENT PARTS PRICE LIST

To order parts, use the Parts Order Form furnished with this
kit. If a Parts Order Form is not available, refer to
replacement parts in the "Kit Builders Guide."

PART No.	PRICE Each	DESCRIPTION
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RESISTORS

/2 Watt

-3	.10	100 Ω
-4	.10	330 Ω
-13	.10	2700 Ω
-16	.10	4700 Ω
-19	.10	6800 Ω
-21	.10	15 KΩ
-25	.10	47 KΩ
-102	.10	82 KΩ
-26	.10	100 KΩ
-126	.10	180 KΩ
-29	.10	220 KΩ
-31	.10	330 KΩ
-35	.10	1 megohm
-37	.10	2.2 megohm
-38	.10	3.3 megohm
-40	.10	10 megohm

Watt

-2-1	.10	1000 Ω
-26-1	.10	15 KΩ
-27-1	.10	33 KΩ

CAPACITORS

ca		
-0-52	.15	7.5 μμf
-0-130	.15	12 μμf
-0-99	.15	22 μμf
-0-78	.15	56 μμf
-0-102	.15	100 μμf
-0-108	.20	200 μμf
-0-139	.25	330 μμf
-0-113	.30	470 μμf
sc		
-14	.10	.001 μfd
-90	.20	.001 μfd 3 KV
-31	.10	.02 μfd
-38	.40	.02 μfd 1.6 KV

Other Capacitors

-2	.10	1.0 μμf tubular
-1	.10	2.2 μμf tubular
-11	.35	.1 μfd 600 volt tubular
-63	.25	.25 μfd 400 volt tubular

PART No.	PRICE Each	DESCRIPTION
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Other Capacitors (cont'd.)

23-29	.45	.1 μfd 1200 volt tubular
23-94	.90	.15 μfd 1600 volt tubular
23-15	.60	.5 μfd volt tubular
27-34	.25	.2 μfd 200 volt resin
25-54	.40	10 μfd electrolytic
25-41	1.00	40 μfd electrolytic
25-63	1.80	30-20-20-20 μfd electrolytic

CONTROLS-SWITCHES

10-12	.45	100 KΩ control
10-32	.50	1 megohm control
10-57	.35	10 KΩ tab-mount control
10-127	.35	1 megohm tab-mount control
19-78	.85	500 KΩ control with switch
19-76	.95	7.5 megohm control with push-pull switch
63-77	.70	3-position switch (3 lugs)
63-138	.70	4-position switch (5 lugs)
63-418	1.05	3-position switch (8 lugs)

COILS-TRANSFORMERS

40-602	.40	RF coil
40-746	.60	Low frequency coil
40-747	.75	Medium frequency coil
40-748	.55	High frequency coil
45-4	.40	1.1 mh RF choke
54-182	6.90	Power transformer

DIODES-TUBES-LAMP

56-26	.30	1N191 Germanium diode
57-27	.60	Silicon diode
57-44	1.40	Selenium rectifier
411-142	17.95	3RP1 CRT (cathode ray tube)
411-128	1.60	6BN8 tube
411-167	1.85	6C10 compactron tube
411-170	1.20	6EW6 tube
411-168	2.40	6J11 compactron tube
412-15	.15	Neon lamp

TERMINAL STRIPS

431-14	.10	2-lug
431-2	.10	2-lug
431-32	.10	2-lug with #8 hole
431-12	.10	Small 4-lug
431-44	.10	Large 4-lug
431-42	.10	5-lug

